Page 1 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)			
Rule Numbe	Rule Number: Chapters Comm 2, 10, 47 and 48		Hearing Dates: April 30 a	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and				
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommend	ations	Agency Response	
1	Erin Roth	1a. Overall, supports the proposed chapter Comm10 re	ules.	1a. Support is noted.	
	Wisconsin Petroleum Council Madison, Wisconsin	1b. Comm10.400 (3): Believes secondary containment of underground piping should not be mandated, because it has drawbacks that include (1) corrosion of both primary and secondary pipe may be promoted by trapped moisture condensing in the interstitial space, and (2) inspection and maintenance of the primary piping is adversely impacted, if not prevented, by the presence of the secondary containment.		1b. The rule text has been revised to not require secondary containment for underground piping that is evaluated and maintained in accordance with API Standard 570, by organizations that maintain or have access to an authorized inspection agency, a repair organization, and technically qualified piping engineers, inspectors and examiners, all as defined in API 570.	
		and aboveground piping runs for the same line – which hydrant systems that are typically all underground. State combination piping systems are not accurate, because of	I.c. Comm 10.400 (4): States terminals typically have a combination of underground and aboveground piping runs for the same line — which is quite different from airport hydrant systems that are typically all underground. States leak tests on these combination piping systems are not accurate, because of the varying temperatures that result from the different aboveground and underground ambient conditions.		
		1d. Comm10.420 (2): States dike liners have been shown to be unreliable, as in API Publication 341. Believes that rather than spend money on unreliable measures to contain releases, it is more effective to (1) conduct a good tank-inspection-and-maintenance program, as addressed in API Standard 653; and (2) install engineered systems, such as high-level alarms, to prevent the releases from occurring.		1d. The proposed rules for earthen or masonry dike systems have been changed to require submittal of reports of the inspections that are required by API 653 or STI SP001; and to require overfill protection in accordance with NFPA 30 section 21.7.1 for existing tanks within an earthen or masonry dike system, if new tanks are installed	
2	Joe Mentzer, P.E.  Northern Environmental  Mequon, Wisconsin	2a. Comm10.050 (61): States this definition of "liqui viscosity for materials that can be considered liquids — limit for viscosity, and therefore could be interpreted to liquids, which is not the intent of the corresponding 1	but does not specify an upper o include gases as well as	2a. Although this has not been a point of confusion to date, the definition has been changed to exclude materials that have a vapor pressure of greater than 40 pounds per square inch at 100°F, which is consistent	

Page 2 of 53

Clearinghou	se Rule Number: 07-029		Hearing Location: Mailed	l in (location presentations begin on page 31)	
	r: Chapters Comm 2, 10, 4			learing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
				with NFPA 30.	
		2b. Comm10.420 (1) (b): Believes this section exempts t from having secondary containment, which differs from containments. Suggests changing this section so that it is have "appropriate containment and/or discharge structure is federally required in 40 CFR 112.7 (c). States there are category, and a failure could cause significant damage.	orresponding federal nstead requires these tanks to res to prevent a discharge," as	2b. Agree that federal requirements may apply that are more restrictive than Comm10. Since those requirements are not enforced by the Department, an informational Note has been added to this section, for alerting a reader to those requirements.	
		centimeters per second" would inappropriately allow dil	2c. Comm10.420 (2) (d) 2. Believes the reference to "a maximum permeability of 10 <sup>-6</sup> centimeters per second" would inappropriately allow dike systems to consist of rapidly permeable materials, such as gravel. Suggests changing "maximum" to		
		2d. Comm10.420 (2) (d) 2. Believes the clay dike liners suitable for single-wall tanks – rather than only tanks w includes interstitial monitoring, as this section currently	ith a double bottomthat	2d. The proposed rules have been changed to allow using a clay dike liner with new single-bottomtanks that are constructed to ensure that any leaks from the bottom will drain to a conspicuous location and be contained there.	
3	Joan Pape Wisconsin Petroleum Equipment Contractors Association, Inc. Blue Mounds, Wisconsin	3. Comm10.500: Supports the proposed changes relatin Strongly supports the Department's proposed adoption requires secondary containment on underground storage adoption would provide provisions to prevent leaking Believes this would be better than an alternative of having responsibility, which would need to include provisions tanks.	of the EPA Standard that tanks and lines. States this underground storage tanks.	3. Support is noted.	
4	Tiffany Goebel, PE, CHMM Midwest Airlines, Inc. Oak Creek, Wisconsin	4a. Comm10.517 and 10.650: Supports the regulations and believes they represent standards which are both prounique design and operational issues associated with air	otective and feasible for the	4a. Support is noted.	

Page 3 of 53

Clearinghous	Clearinghouse Rule Number: 07-029		Hearing Location: Mailed	l in (location presentations begin on page 31)
Rule Number	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommenda	Comments/Recommendations	
		4b. Requests revising several other sections to more clear fueling systems are not subject to the same standards as a aboveground or underground storage tank piping — for (1) (b), for secondary containment, exempt all portions of any included underground storage tanks and except as pleak detection; and (2) specifically exclude these hydran "underground storage tank system" in Comm10.050 (1 "aboveground storage tank system" in Comm10.050 (2 "piping" in Comm10.050 (80), and the definition of "system" in Comm10.050 (81).  4c. Suggests clarifying Comm10.130 to indicate that le rates for hydrant systems will be established as provided the requirements in Comm10.130.	are applied to general r example, (1) in Comm 10.500 of these hydrant systems except provided in Comm 10.517 for at systems from the definition of 126) (b), the definition of 1), the definition of "pipe" or pipe system" or "piping eak detection methods and leak	4b. The definition in Comm10.050 has been changed to define these hydrant systems as not being part of an aboveground or underground storage tank system, and the rule text in 10.500 (1) (b) has similarly been changed to exempt them from the secondary containment requirements in Comm10.500. Both of these changes are consistent with USEPA criteria. The remaining Comm10 requirements for these systems, such as the leak detection requirements, are likewise consistent with the USEPA criteria.  4c. Comm10.130 includes performance requirements and corresponding documentation for leak detection equipment that are needed in combination with the criteria for hydrant systems in Comm10.517.  However, the rule text in Comm10.130 (2) (a) has been revised to address unique applications such as these, and an informational Note has been added to Comm10.517 (4) to clarify that a designer of an airport hydrant system who does not have a financial interest in the airport may be considered to be the independent third party that is required in Comm 10.130 (3).
		4d. Believes the proposed rules do not contemplate use in the commercial aviation environment. Such tanks are removal of jet fuel for aircraft maintenance, and for return immediately thereafter. Under the proposed rules, these t "tank wagons" or "moveable tanks" and could be subj	needed for safe and timely of that fuel to the aircraft tanks may be classified as	4d. An informational Note has been added to the definition of service tanks to clarify that these small refueling tanks are considered service tanks and are therefore not regulated by Comm10 – if they are typically not moved fromone site to another and are

Page 4 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Numbe	r: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007		
Relating to:	Flammable, Combustible and	Hazardous Liquids			
Comments : Oral or Exhibit No.	: Group Represented, Comments/Recommendations Oral or City and State Exhibit		Agency Response		
		extremely burdensome requirements – such as temporary somonths, prohibited indoor operations, and substantial find provisions.  Requests modifying Comm10.610 to allow operation of tanks," and "tank vehicles" at commercial aviation facilitic indoors (if adequate fire protection systems are in place) to defueling and refueling of aircraft that are undergoing aircomm Requests expanding Comm10.900 (2) to exempt these tarresponsibility requirements in subchapter VIII.  Alternately, suggests expanding the rules to include a sea associated regulations for "defuel/refuel tanks," which cooperation of such equipment. Offers to provide additional regarding defuel/refuel operations, a demonstration of the details as to possible specific, related modifications to the	f"tank wagons,""moveable es on a permanent basis, and o allow for ongoing craft maintenance. nks fromall of the financial eparate definition and uld address the appropriate I technical information ose operations, and further	operated in a commercial aviation environment by employees of an aviation service company under aviation service protocols and monitored situations, such as in facilitating other maintenance. The informational Note under Comm10.020 (6) that refers to other Department codes which may address the tanks that are not regulated by Comm10 has also been revised to reflect that the use of these service tanks is addressed by Comm14 – the Wisconsin Fire Prevention Code.	
5	Donald P. Gallo, Esq., P.E. Wisconsin Petroleum Marketers & Convenience Store Association (WPMCA) Madison, Wisconsin	5a. Agrees with many of the proposed changes.  5b. Believes the proposed rule is very complex; and the p numerous, including several hundred pages of regulation typical service station owner to comprehend the rule, let a complexity is further exacerbated by the fact that the prope 60 external referenced standards consisting of at least a few of regulations and standards. Believes it is unreasonable community, the majority of which consists of single-stati referenced standards (at a cost of several thousand dollars) understand them	roposed changes are s. It will be difficult for the alone comply with it. This osed rule incorporates over w thousand additional pages to expect the regulated on owners, to purchase these	5a. Agreement is noted.  5b. Agree that storage and dispensing of flammable and combustible liquids is regulated extensively. However, the regulations are commensurate with the high fire safety and environmental contamination threats posed by the widespread and pervasive use of these liquids. The extensiveness of the proposed rules partly arises because these rules have not been substantially updated in 16 years, despite ongoing, substantial changes in federal requirements, national standards, and industry practices. Owners and operators who are not familiar with the requirements may want to, and often do, rely on industry	

Page 5 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed	l in (location presentations begin on page 31)
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: Flammable, Combustible and Hazardous Liquids				
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
		Further, considering the sheer volume of the propose substantial potential impact to the regulated communit fromnotice to public hearing have been inadequate to process for notice and comment to the affected communi WPMCA's historical participation and generally know given time period has not been sufficient for WPMCA on the financial impact of the proposed regulations on it been sufficient to prepare a detailed assessment of whunrealistically low cost estimate prepared by Commerce	ty, the comment period and time provide constitutional due ity. For example, even with wledgeable leadership, the to solicit meaningful comments the general membership, nor has not the WPMCA believes is an	professionals or Department staff for assistance. The proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the operational or financial impacts, and a summary of significant retroactive requirements will be posted on the Department's Web site. See response 5k on page 8, which addresses the standards that are referenced in Comm10.  The Department held numerous meetings with industry representatives, including WPMCA, throughout the 7-year period of developing the proposed rules. Over a month in advance of the deadline for submitting Hearing comments, the Department gave WPMCA detailed identification and description of the changes that were made to achieve the Hearing draft, after the previous draft was circulated in December 2006.
		5c. Is very concerned with both current and proposed requirements. For example, many of the proposed revisi ostensibly implementing as a result of the federal Energy retroactive requirements even though the Act itself doc requirements. Mandating provisions that exceed federal increases the cost to comply, especially where retrofitti retroactive requirements. States these provisions will regreater for all consumers and will widen the competition. Wisconsin and those in other states along state-border	ions that the Department is gy Policy Act of 2005 contain es not contain retroactive I requirements unnecessarily ing is required to comply with make the cost of motor fuel on gap between marketers in	5c. Current and proposed Comm10 adopt National Fire Protection Association standards that have elements which are more restrictive than federal requirements because those standards and Comm10 address fire safety that is beyond the scope of those federal requirements. Except for secondary containment at dispenser sumps and auto-shutoffs for overfills, the new requirements in the proposed rules generally would not apply until replacements or upgrades

Page 6 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed	l in (location presentations begin on page 31)
	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
	Relating to: Flammable, Combustible and Hazardous Liquids			na ma ma s, 2007
Comments : Oral or Exhibit	Presenter, Group Represented, City and State	Comments/Recommenda	ations	Agency Response
No.		5d. Believes many of the proposed changes have potent to comply, in many cases with little or no environment the proposed requirements for providing secondary corand submersible pumps, and the requirements to provid forms of secondary containment. Believes the costs to cowill present a massive financial burden on petroleumm business owners. States the impact will be especially acwho own the majority of service stations in the state are to implement costly new requirements.	al benefit. Chief among these are ntainment sumps for dispensers le synthetic liners on certain comply with these requirements arketers, most of whomare small cute on single-station owners,	occur, and are therefore not retroactive. Typically under Commcodes, equipment and facilities must be maintained in accord with the rules they are constructed under; and replacements, alterations, and upgrades must comply with rules in effect at that later date. As described in the rule analysis that accompanies the rules, adjacent States have or are soon adopting similar, rather than less restrictive rules relating to the 2005 Energy Policy Act.  5d. The proposed rules have been changed in several places where misinterpretation of retroactivity has resulted in overestimating the financial impacts. Except at dispenser sumps, the new secondary-containment requirements in the proposed rules generally would not apply until replacements or upgrades occur. For dike liners, see response 5y on page 12.  Where requirements newly apply, the environmental benefits typically relate to reducing the potential for costly, future contamination of groundwater. For example, USEPA data indicate over 34% of releases from components for UST systems occur where connections are made in piping and at dispensers. Installing containment sumps will allow for detection of leaks, and repair of piping- or component-connection failures before a significant, costly environmental release occurs. In addition, some of the new requirements are directed at fire prevention and fuel quality, which may have little or no

Page 7 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Number	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.			Agency Response	
				environmental benefit. No substantiated cost data was submitted to support the claimed financial burden.
		5e. States bulk and terminal petroleumstorage facilities impacted by the proposed rules – for example, the proporequirements for new tanks would be cost-prohibitive result in the closing of several important and limited pet (effectively reducing critical secondary petroleumstoraglining requirements would almost certainly limit the decapacity for both petroleum-based and bio-based fuels, supply and impair the Governor's biofuels initiative by of the necessary storage infrastructure to carry out this in	osed secondary lining to achieve and would likely etroleumstorage facilities ge capacity). Believes these evelopment of new storage which would further limit y discouraging the installation	5e. See response 5y on page 12, which addresses the secondary lining. Also, the secondary lining required in the proposed rules has been required by chapter Comm10 since 1991. The proposed rules include new options relating to that requirement.
		5f. Comm10.100 (1): Believes replacement of, or modification previously approved cathodic protection systems on us should be excluded fromplan-review requirements. This maintenance activity that does not warrant the time and review process.	nderground storage tanks s is a relatively simple, routine	5f. Neither the current nor the proposed rules would require plan review for replacement or modification of anodes. However, if an existing corrosion protection (CP) systemis being modified, plan submittal is required. The only reasons a CP systemwould be modified would be to move from one CP method (galvanic or impressed current) to the other, to address a configuration change in the tank system, or to correct a coverage problem with the existing CP. Plan submittal is required so that the Department will know what is being modified, by what company, and the competency qualifications of the CP designer and installer.
		5g. Comm10.100: Believes plan approval should be at reviewer has not acted on the plans within 15 days of reasonable time period. Such a provision is successfully	receipt or within some other	5g. Disagree that plans are not acted on within 15 days of receipt, and that automatic approval is then needed. In addition, the Department's review is too

Page 8 of 53

	D 1 11 1 07 020			Page 8 0153
	e Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
	: Chapters Comm 2, 10, 4		Hearing Dates: April 30 a	nd May 2 and 3, 2007
	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommenda	Comments/Recommendations	
		permitting programs and would help to provide certain At a minimum, the process of automatic approval after a expired should be available for relatively routine activity sacrificial anodes on cathodic protection systems and mor modifications.	defined period of time has ties such as replacement of	integral to public safety to rely instead on automatic approvals. Under the current and proposed Comm 10, the Department is required to review and make a determination on an application for approval within 15 business days of receiving the required information and fees. In a search back to December 1997, the Department could find no plan submittal that exceeded that 15-day time period. The plan submittal tracking process includes a 12-day flag as a mechanism to assure that the review time period is maintained. The typical time from the date that a plan has been received by the Department until it is reviewed is 6 to 10 calendar days. The Department also has a Web site where contractors can track the progress of the review process for individual plan submittals.
		5h. Comm10.100 (2): Recommends initiating electronic increasingly using computers for communication and resubmittal would greatly reduce paperwork, reduce file in for all concerned, and speed the approval process for the eliminate any concerns that Commerce has regarding unisubmissions, Commerce could set up a formon its Web transmit information required for plan review (e.g., application requested) and could provide a means on the for universally compatible format (e.g., PDF) to ensure unit	coordkeeping. Electronic plan management efforts, reduce costs e regulated community. To iformity of electronic plan site to be used to electronically licant information, type of plan mfor uploading plans in a	5h. Preliminary efforts with contractors to accommodate electronic submittal of plans indicate that a variety of corresponding software programs are currently in use. Purchasing and maintaining all of the programs, and purchasing the needed printers, would be costly – which would likely increase the submittal fees – and initiating these submittals is not a high priority for the contractors. Electronic-based forms are available on the Department's Web site, but where a signature is needed on a form, the formcurrently must be mailed in.
		5i. Comm10.115 (3) (a) 2.: Recommends restricting "in	mmediate shutdown" to	5i. The rule text authorizes immediate shutdown of

Page 9 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: 1	Flammable, Combustible and	d Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
		situations where there is an immediate threat to human he example, the proposed rule allows immediate shutdown have cathodic protection installed as required under Consacrificial anode systems to maintain negative 850 millives acrificial anode systems that are operating below this leleast some level of beneficial cathodic protection, so this represent an "immediate" threat. Furthermore, Comm 10.5 60 days to investigate and repair systems that do not me eliminate this inconsistency, revise the code to only allow system with deficient resistance after the owner fails to callowable repair period. This could be accomplished by protection deficiencies from "immediate shutdown" to "swiolation." Alternately, insert "any" in this code section "Tank systems that do not have any leak detection, corroverfill protection installed as required under this chapt	of tank systems that do not mm 10. Comm 10 requires volts minimum resistance, but evel are likely providing at a situation would not truly 520 allows owners a period of eet the minimum resistance. To ow red-tagging of a tank ure the problem within the moving such cathodic shutdown after continued in so that it reads as follows: osion protection or spill and	tank systems that do not have corrosion protection "installed" – so immediate shutdown is <i>not</i> authorized where corrosion protection is installed but operating improperly. An informational Note has been added to further convey this difference.
		5j. Comm10.115 (2) (b) 2. and 3.: Understands installe Commerce five days prior to installing a pipeline and/or to be on site; and a minimum of three inspections would construction, line tightness testing and pre-commission the contractor schedule the inspector to be on site three would slow the project down and ultimately increase preducing the five-day prior notice requirement to simply pre-construction and line tightness testing meetings, an requirement only for final pre-commissioning inspection results are provided to the inspector.	rs would be required to notify tank, to schedule an inspector be required (preing start-up). Believes having times during the project roject costs. Recommends (1) a notice requirement for the d (2) having a five-day notice	5j. All of these requirements are currently in chapter Comm10. Contractors appear satisfied with themand may be opposed to any of the recommended changes. For example, the pre-construction meetings were started in response to input from contractors about costly communication problems. Feedback from contractors indicates the meetings have improved communications and expectations between contractors and inspectors. The meeting only applies to installations where underground tanks or pipe are being installed. All of the subject site visits are scheduled and performed when the contractor is on the site and in the process of tank installation. The

Page 10 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 a	nd May 2 and 3, 2007
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommend	lations	Agency Response
				minimum system in spection points are (1) soap test, (2) pipe test and (3) pre-operational final inspection. There is no slow down to the project, or negative impact on construction costs. Instead, costs originating from non-compliance corrections or from misunderstandings are significantly reduced.
		5k. Estimates over 60 outside standards are either dire the proposed code, and states the adoption of those standard community. State excessive volume of regulation that even the most soph can neither comprehend nor afford (it would cost each dollars to purchase copies of every referenced standard of the new code was simplification, the new code adds to Comm10, as well as an 86-page Compendium Belie operators to locate, obtain and understand this volum is an impossibility for over 99.9% of all regulated part requirements into the code and only using incorporatic common and available standards, such as those by PEI	andards by reference is an est this adoption results in an nisticated tank owner/operator owner/operator thousands of an Although one of the intents even more reference documents eves requiring tank owners and e of outside referenced standards ties. Suggests clearly writing all ion by reference for the most	5k. Standards and recommended practices exist in many industries, and represent best practices through the sharing of experiences and knowledge from an assortment of qualified professionals. Such documents are part of a body of knowledge used by manufacturers, distributors, installers, owners, regulators and service providers alike to achieve certain goals or events in a satisfactory manner. Federal UST regulations require that industry codes and standards be followed for design and construction of all UST systems, including protection from corrosion, and for upgrading, repairing and closing USTs. The proposed rules would eliminate 7 currently adopted standards, update 7 standards to their current edition, and add 25 new standards. The majority of the 63 directly referenced standards apply to engineering-and contractor-related functions. Many of the standards apply to specific, narrow applications, and will likely not be used by owners and operators. For example, a corrosion protection standard (RP 0169-96) addresses design of sacrificial-anode systems for underground steel tanks, and that standard would be

Page 11 of 53

Clearinghouse Rule Number: 07-029		I	Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.			Agency Response	
				used primarily by the designers of those systems.  Eight of the referenced standards apply directly to the operational function of the WPMCA constituency who are marketers; one standard applies directly to WPMCA constituency with delivery trucks; and one standard applies directly to WPMCA constituency with bulk plants. In contrast, the <i>International Building Code</i> ® and the <i>International Energy Conservation Code</i> ®, which apply to commercial buildings in Wisconsin through chapters Comm61 to 65, directly reference over 500 industry standards. Copyright laws generally prevent reprinting the standards in the code.
		5L. Comm10.230 (8) (b): Opposes the proposed requirer secondary containment systems be maintained free of liquit the tanks sumps to be free of liquids, the reality is the desimanufactured in the past did not prevent precipitation fro would be a significant expense for owners to replace the exprecipitation in these cases. Suggests that instead of replatowner/operator to periodically collect and manage for dissumps after a period of precipitation.  5m Comm10.240: Recommends certifying persons and find services, based on owner/operator experiences with lining year after application because of poor application technique recommends requiring these linings to undergo the material	d. While most owners prefer ign of the sumps mentering the sumps. It existing sumps to exclude excing these sumps, allow the posal of the water from the extra that provide spray lining as falling apart within one ue. For similar reasons,	5L. The rule text is not intended to require the referenced replacement, and has been changed to more clearly convey that (1) sumps and secondary containment systems must be inspected at least monthly, and any liquid or debris which is present then must be removed; and (2) any deficiencies that allow for liquid release or water intrusion must be repaired or corrected.  5m The Department's credential rules already require a certified tank systemliner to performor supervise lining or relining of underground tanks, which must be in compliance with detailed application practices in API 1631, and the firmmust be registered. Newly adopted credential rules provide suspension and

Page 12 of 53

Clearinghous	se Rule Number: 07-029	1	Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 a	earing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendat	ions	Agency Response	
				revocation penalties for failing to maintain or submit accurate records and reports, which are required in proposed section 10.530. Experience indicates that failures of linings result from improper application and from the difficulty of inspecting in such confined spaces, rather than from inadequacies of materials.	
		corrode, and the purpose of not requiring costly tightness tanks is to avoid making the continued use of heating oil Recommends extending the exemption for residential heating 1,100-gallon capacity to all heating oil tanks of less than Many small businesses also have small heating oil tanks, between a heating oil tank used for residential versus bus Recommends not limiting this exemption to tanks installed least, the exemption should apply to tanks installed prior	5n. Comm10.310 (3) (b): States experience has shown that few heating oil tanks corrode, and the purpose of not requiring costly tightness testing on small heating oil anks is to avoid making the continued use of heating oil cost-prohibitive.  Recommends extending the exemption for residential heating oil tanks of less than 1,100-gallon capacity to all heating oil tanks of less than 1,100-gallon capacity.  Many small businesses also have small heating oil tanks, and there is no difference between a heating oil tank used for residential versus business applications.  Recommends not limiting this exemption to tanks installed before 1999 – at the very east, the exemption should apply to tanks installed prior to the effective date of this code revision because newer tanks have even less propensity to corrode than older		
		50. Comm10.400 (1) (c): Recommends referring to a "star industry" for Class IIIB tank construction, instead of statilisted or shall be acceptable to the department."	_	50. No standard specifications, such as from API, NFPA, PEI or STI, have been submitted for this tank construction. The recommended reference would be more ambiguous than the rule text in Comm 10.400 (1) (c), and this rule text provides flexibility to the Department for accommodating alternate designs.	
		5p. Comm10.400 (2) (b) 4.: Suggests changing the requirements above grade, for tanks subject to corrosion, to a di		5p. The rule text has been changed to allow a distance of greater than 12 inches, where structural fire resistance is provided that complies with NFPA 30 section 22.5.2.4.	

Page 13 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)		
	r: Chapters Comm 2, 10, 4		Hearing Dates: April 30 and May 2 and 3, 2007		
Relating to:	Flammable, Combustible and	Hazardous Liquids		-	
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
		5q. Comm10.400 (3) (a): Requests a definition of "non-monitoring," for secondary containment that would be replacement piping is installed.	_	5q. The rule text has been changed to define non-discriminating as detecting any liquid, without discriminating as to the type of liquid.	
		5r. Comm10.400 (3) (b): States no definition is provide is no electronic leak detection or volumetric leak detection below 0.05 gph for vapor leaks. Believes the requiremen vapor-tight containment would necessitate enhanced vapor the potential to result in significant compliance costs.	on that is certified to detect at in this section to have	5r. The vapor-tight requirement is intended to apply to the material from which the secondary containment is fabricated, rather than to the secondary containment. The rule text has been changed to more clearly convey this intent.	
		5s. Comm10.400 (3) (c) and (d): Believes these requirer aboveground storage tank (AST) systems used for fuelin for terminal and bulk plants, anywhere a pipe goes from aboveground, that area of piping has to be placed in a su these two items into a separate section dealing solely widelete them	ng, and they seem to imply that underground to ump. Suggest either moving	5s. Agree. The rule text has been revised to more clearly require a secondary containment sump only when newly installing piping transitions from underground to aboveground.	
		5t. Comm10.400 (4) (c): Recommends not requiring terminals to install isolation valves in piping runs, because most terminals can "blank" a line for testing.  Recommends applying the leak-detection requirements in this section only to systems with 50% or more of their piping runs underground.  5u. Comm10.400 (5) (c): Recommends clarifying that use of saddle supports for horizontal, cylindrical tanks is consistent with and meets the intent of enabling the "full visual inspection" referenced in this section.		5t. The rule text has been revised to accept in-service evaluations for piping that are performed in accordance with API Standard 570, by organizations that maintain or have access to an authorized inspection agency, a repair organization, and technically qualified piping engineers, inspectors and examiners, all as defined in API 570.	
				5u. The rule text has been changed to not require visibility of the shell where the shell is in contact with its support.	
		5v. Comm10.410 (1): States that although all owners are ensuring that releases due to spilling or overfilling do not standard to meet. Recommends instead requiring owners	not occur, this is an impossible	5v. The rule text in this section, and in Comm10.505 (1) (a), has been moved to 10.230 (3) and changed to state that owners and operators may not allow releases	

Page 14 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: 1	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommenda	tions	Agency Response
		spills and overfilling, to the extent practicable.		to occur fromspilling or overfilling.
		5w. Comm10.410 (7) (b): Believe owners who have recless than five gallons for an AST – in compliance with the required to now install a catch basin of at least five gapproximately \$150). Recommends either deleting the result to affective date of the proposed rule, or applying the result to affected tanks that do not currently have a catch basin	he current code – should not allons (at a cost of troactive aspect of this section, to catch basins installed after equirement retroactively only	5w. The 5-gallon minimum is not intended to apply retroactively, and the rule text has been changed to more clearly convey this intent.
		5x. Comm10.410 (10) (a) and (b): Strongly recommends retaining the current requirement that allows tank owners to choose either a visual, audible or automatic shut-off overfill prevention device. States the cost to instead equip a tank with the automatic shutoff device proposed in this section would be over \$1,000, which does not include the costs of audible or visual devices, which are also proposed. Many new AST tank installations would need an electrical source and new electronic components to meet these requirements, increasing costs even more. Believes this section would apply to all ASTs, even though Comm10.615 (5) (n) 1. indicates that application was not intended.		5x. NFPA 30 requires overfill prevention for tanks. This section was written at the request of the industry to provide clarification and to address criticismthat the former overfill requirement and national standard did not take into consideration the various delivery practices and logistics that occur – and in many situations inspectors were not uniformin compliance expectations, and often the inspector requirement was excessive. The proposed language makes it clearer what is minimally acceptable, than the language of the current requirement. For example, a 1,000 gallon AST that is filled via a hand-held nozzle is only required to have a product-level site gauge. A tank in a basement must have an audible and visual signal to the delivery driver who is outside the building. The requirement for automatic shut-off is required only for tanks that are filled via a tight fill, which are the larger tanks that either are too tall for manual filling and/or are filled by high capacity transfer. Economical overfill alarms

Page 15 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)			
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 a	earing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Relating to: Flammable, Combustible and Hazardous Liquids			·	
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
				powered by 9-volt batteries have been in use for many years. A visual device is a site gauge that indicates product level based upon a float mechanism Tanks that are addressed under Comm10.615 are required by Comm10.615 (5) (m) to comply with the spill and overfill requirements in Comm10.410.	
		5y. Comm10.420: Asserts that the requirement to inst concrete has the potential to close several bulk plant a state. Given that no new terminals and few bulk plant state within the last 15 years, this would have an extre fuel supplies in the state, and would in all likelihood consumers.  Believes the requirement that only synthetic liners or would be extremely onerous for operators of bulk plant tank farms. The required installation of a synthetic line containment areas at tank farms – when triggered by an tank to the existing containment area – is technically i circumstances, and cost-prohibitive in nearly all other tanks at bulk plants can be as large as one million gall Estimates that the effort to jack up a tank of this size ar under it would be cost-prohibitive.  Believes that because of the amount of equipment that tank and the extreme weights involved, the integrity of be compromised during installation, resulting in an est Synthetic liners can also be damaged and lose their into a service vehicle could enter, as pointed out by Phillip Aboveground Storage Tanks, McGraw Hill, 1997. Cl	and terminal facilities in the facilities have been built in the emely negative effect on motor result in even higher prices to a poured concrete could be used not suit aboveground storage er within existing secondary a upgrade, such as adding a new ampossible in many recircumstances. For example, tons and weigh up to 140 tons, and to attempt to place a liner at would be necessary to lift the of the liner would most likely sentially useless liner. It to be the property of the property in any application where power in his book.	5y. This requirement for synthetic liners or poured concrete is intended to apply only to new dike systems rather than to both new and existing dike systems, and therefore the referenced upgrading of existing tanks would not be required. The rule text has been changed to more clearly convey this intent.  The proposed rules have also been changed to provide additional options for installing new tanks within existing or new dike systems and for expansion of existing dike systems. These options include allowing existing dike systems to be extended with similar materials, and allowing use of a clay dike liner with new single-bottomtanks that are constructed to ensure that any leaks fromthe bottomwill drain to a conspicuous location and be contained there.  The Department has found that clay liners, by themselves, are not adequately effective. As of July 31, 2007, the Department's PECFA programhad reinbursed 882 claims for cleanup of discharges from aboveground tanks, and 28 claims for cleanup of discharges from terminals, at costs of over \$141	

Page 16 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)		
	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
	Relating to: Flammable, Combustible and Hazardous Liquids			· · · · · · · · · · · · · · · · · · ·
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
		circumstances as it is self-healing. Clay has been a provand should not be banned.  States the revised code should provide for the inclusing AST secondary containment, as these systems can provide secondary containment function as poured concrete or less expensive for owners and operators to install and a proposed rules would allow clay liners in certain situation that use guarantee that clay can never be used. First bottoms and interstitial monitoring can be placed in such areas. This would require upgrading every tank within to a double-bottomtank before clay could be used. Fur restrictions are overly conservative given the temporary containment dikes.  States that notwithstanding the crippling effect that the industry, the requirement may not be justified from standpoint. Secondary containment is not meant to host significant period of time; it is meant only for temporary liquids until appropriate response can be taken to stop spilled liquid (per the EPA definition under SPCC rulliners transforms this temporary-containment function is containment requirement, which is over-burdensome and already must comply with NFPA 30 requirements for containment requirement, which is over-burdensome and already must comply with NFPA 30 requirements for containment under the federal SPCC requirements. Beli regulations already provide sufficient regulatory contrainment under the federal SPCC requirements. Beli regulations already provide sufficient regulatory contrainment either a new tank is added to an existing tank far	ion of clay or asphalt liners for ide just as effective of a synthetic liners, and are much maintain. Although the ations, the conditions placed, only tanks with double ach secondary containment in a secondary containment dike atthermore, the permeability y function of secondary.  This requirement would have on an environmental protection and spilled liquid for any y containment of spilled to the release and remove the leb. The proposal for synthetic into more of a permanentind unnecessary. Facilities diking around ASTs.  Impact waters of the U.S. dry required to have secondary eves that the existing of for secondary containment of to secondary containment areas	million and \$14 million, respectively. However, the proposed rules do not ban use of clay liners, and the additional options referenced should accommodate continued installation of clay liners.  The 10 <sup>-6</sup> permeability standard is commonly used for earthen containment throughout the country, including in Michigan and Minnesota. Requiring this impermeability for 35 years is not intended for containing a leak for that entire time period, but instead is intended to result in having an adequate barrier in place if a leak occurs later in the life of a dike system  The federal Spill Prevention and Control Countermeasure (SPCC) regulations only address threats to surface waters, and under section 101.09 (3) (a) of the Statutes, the proposed rules must protect Wisconsin's groundwater as well. "Sufficiently impervious" for surface water protection has not always proven to be sufficient for groundwater protection, as evidenced by the PECFA claims cited above. See comment and response 1d on page 1.

Page 17 of 53

Clearinghous	Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
No.		otherwise triggered is unreasonable and duplicative, place.  Believes that clay or asphalt liners can be just as effectontainment as synthetic liners, and at a price that is a reasonable than synthetic liners. Furthermore, the vast terminals in Wisconsin already utilize clay liners in the use of clay is specified in the SPCC rule as an accontainment. EPA requires that the floor and walls obe "sufficiently impervious" to contain the product thank(s). EPA does not specify permeability or retentibut instead requires that a Professional Engineer desicertifying Professional Engineer flexibility in determinent system to prevent discharge. The SPCC for a facility contain a "complete description of how designed, implemented, and maintained to meet the stringervious."  Asserts that EPA has also stated that in certain geoge (e.g., clay) may be determined as sufficiently impervious States this point is well taken in southeastern Wiscobulk-plant tanks and terminals are located and where consists of over one hundred feet of clay soils. This upof not allowing for consideration of site-specific factor containment systems.  Recommends adopting a standard similar to EPA's adequate secondary containment systems by Profession engineering practices, instead of implementing prescriptions.	extive a means of secondary significant, but much more at majority of bulk plants and heir existing tank farms because eptable formof secondary of secondary containment systems being stored in the associated on-time performance standards, ign the system, and gives the ining how best to design the rules require that the SPCC Plan secondary containment is andard of sufficiently graphic locations, the native soil but by the Professional Engineer. In the local geology generally underscores the unreasonableness for in designing secondary.	

Page 18 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Number	r: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	neither cost-effective nor based on site-specific factors. This approach would also greatly simplify compliance for operators of tank farms, all of whommust already comply with the SPCC rules. A requirement for different secondary containment standards under Comm10 versus the federal SPCC regulations would create confusion and is not justified by science or experience.  Believes that the clay liner issue is critical to the future of bulk fuel storage facilities, and that if no allowance is made for clay liners, not only will several facilities be forced to close, but motor-fuel secondary storage capacity in the state will materially decrease over time, resulting in higher fuel cost fluctuations for consumers.  5z. Comm10.420 (2): States the reference to ACI 350.2R seems to mandate concrete walls for dike systems. Recommends removing this reference because this standard is already referenced in the code, in section Comm10.200.  5aa. Comm10.420 (2) (b): Believes that the language requiring walls on a secondary containment systembe constructed of earth, solid masonry, steel, pre-cast concrete, or engineered poured concrete may preclude use of an alternative material which could be considerably cheaper to construct, and just as effective. Requests modifying the language to allow for alternative materials, such as clay, for the dike walls.  5bb. Comm10.420 (2) (i): Recommends also not applying the liner-seamvisibility requirement beneath new tanks that sit directly on the ground, and where a liner is		Agency Response
				5z. The rule text has been changed to more clearly apply this standard only where concrete is used. Although the standard is adopted in section Comm 10.200, and applied in Comm10.210, this reference in Comm10.420 (2) is desired for improving the readability of the code, by specifically showing where to apply the standard.
				5aa. The rule text has been changed to allow use of these alternative materials.
				5bb. The rule text has been changed to not apply this requirement where a liner is covered with any earthen material, including stone.
		5cc. Comm10.420 (5): States this requirement goes beyoneve containment at loading racks, and it should be characteristic.		5cc. Section 101.09 (3) (a) of the Statutes requires the Department to protect all waters of the State from these liquids, not just at loading racks.

Page 19 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: Flammable, Combustible and Hazardous Liquids		Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommenda	ations	Agency Response
		5dd. Comm10.430: Recommends exempting terminals at terminals are designed for vehicle entrance.	fromthis section, because dikes	5dd. The vehicle-collision protection in this section would be required only where vehicle impact "is likely to occur." An informational Note has been added to illustrate that the Department does not consider such impact is likely to occur at a terminal where roadways are clearly defined, access is restricted to authorized personnel, and vehicle drivers are familiar with the layout of the facilities.
		5ee. Comm10.440 (1) (b): Recommends re-inserting, ratupgrade standards that were in a previous version of Copublic does not need to refer to the previous version.	_	5ee. The rule text that referred to compliance with the upgrade standards has been deleted to avoid inferring a need to refer to the standards.
		5ff. Comm10.440 (3): Recommends returning to the pregallons and larger, for requiring all steel ASTs to be intedition of standard STI SP001. Indicates not all owner STI SP001, which is more stringent than NFPA 395, a will have greater difficulty complying.	spected according to the 2006 rs of steel ASTs are familiar with	5ff. Comm10 no longer has the 5,000 gallon threshold because STI SP001 now satisfies federal Spill Prevention Control and Countermeasure inspection requirements in 40 CFR 112 for facilities within the scope of that rule which have tank capacities larger than 1320 gallons. The rule text has been changed to not require these inspections for (1) tanks smaller than 1,100 gallons; (2) tanks for heating oil and at farms and construction projects; and (3) tank wagons, movable tanks and tank vehicles. An informational Note has been added for (1) explaining the STI SP001 inspection frequency and recordkeeping; (2) noting that for almost all tanks of 5000 gallons or less, these inspections are only required to be visual; and (3) referencing optional checklists and guidance that are available on the

Page 20 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Number	r: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007		
Relating to:	Flammable, Combustible and	Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommenda	ations	Agency Response	
				Department's Web site. NFPA 395, which had addressed tanks only at farms and construction sites, no longer exists as a national standard.	
		5gg. Comm10.440 (3) (b) 2.: Recommends implementing steel ASTs within 10 years of the rule becoming effective		5gg. Disagree. Tanks inspected during the 4 <sup>th</sup> year of the compliance period could be in use for 12 years without inspection. Extending the 4-year period to 10 years would lengthen that non-inspected period to 18 years.	
		5hh. Comm10.440 (4) (a) 3. and 4.: Recommends allow required inspections of non-metallic ASTs, rather than Asserts that most tanks of less than 5000 gallons do not questions how tanks without manways are to be inspectionally.	only an owner or operator. ot have manways, and	5hh. The rule text has been changed to more clearly convey that the monthly and annual inspections can also be performed by contractors. Disagree that most small tanks do not have manways. Tanks without manways can be inspected with a video camera or borescope through a piping connection if necessary. This requirement for an internal inspection every 5 years is based on a review of inspection guidelines developed by the plastic-container industry, some of which recommend annual or more frequent, internal inspections. Due to the nature of many of the chemicals that are stored in these tanks, and the potential for environmental degradation, a periodic internal inspection is necessary to find any internal degradation that can lead to sudden catastrophic failure.	
		5ii. Comm10.445: Recommends not applying the requ tanks, in Comm10.545 (3), to seldom-used and tempor	2 0 0	5ii. Disagree. Seldom-used and temporarily out-of- service ASTs that do not comply with Comm 10.545 should be closed because of the significant	

Page 21 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Relating to: Flammable, Combustible and Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
				environmental or fire-safety threats that they pose.
		certified persons, for all aboveground heating oil tanks	5jj. Comm 10.460 (2) (a) 2.: Recommends not requiring cleaning and removal by certified persons, for all aboveground heating oil tanks for consumptive use where located, no matter what the service (rather than only at one- and two-family dwellings).	
			5kk. Comm10.465 (1) (b): Recommends clarifying how a closure assessment is to be conducted without first removing tanks and lines that would block access where	
		double wall piping for an AST, when modification or	5LL. Comm10.465 (2): Recommends not requiring closure assessment for closure of double wall piping for an AST, when modification or upgrading is conducted on an existing systemthat will remain in operation — which would be similar to the	
		5mm Comm10.500: States that the proposed requirem for tank and piping for new and replacement installation the federal Energy Policy Act of 2005. Understands the accompanying this section, the relevant provision of the and piping within 1,000 feet of a potable water system apply to all new and replacement USTs. Furthermore, the containment if the State decides to not require financial manufacturers and installers. Indicates Commerce should before proposing to not require financial responsibility believes that this provision should not exceed the require is a costly requirement that can widen a retailer's compin state-border areas.	ons exceed the requirements of nat as mentioned in the Note ne Act only applies to tanks n, but these requirements would he Act only requires secondary responsibility/certification for d have obtained outside input y/certification. Strongly nirements of the Act, because it	5mm Based on the broad federal definition of a potable water supply system, and on input from the Department of Natural Resources, few if any UST systems are expected to be more than 1,000 feet from those systems. The Department had substantial dialog with industry stakeholders, the Department of Natural Resources, the American Petroleum Institute, and representatives from adjacent and numerous other States — which uniformly led to concluding that financial responsibility (FR) would not be a viable option. Of particular concern is that although FR would need to be in place for the life of a system,

Page 22 of 53

Clearinghous	se Rule Number: 07-029	H	Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendation	Comments/Recommendations	
		5nn. Comm10.500 (4): Recommends not requiring access piping runs and vent connections.	for elbows in underground	which could be 30 to 50 years, insurance policies generally must be renewed on a yearly basis – and would need to be carried, at a typical regulated facility, by several different manufacturers and installers of numerous different components. USEPA data indicate that 95% of the States are choosing to not use the FR option – and the States which are attempting to use the option are funding it through their Leaking Underground Storage Tank programs, because no insurance provider is yet offering such policies. No substantiated cost data has been submitted to show that the FR option would be cheaper. See response 5c on page 4 for exceeding federal requirements and for rules in adjacent States.  5nn. An informational Note has been added that cites elbows as an example of a connection that does not need access because typically they do not need maintenance or inspection. The Note also includes an example of connections that need this access.
		500. Comm10.500 (5) (b): Doubts that any sump manufactheir sumps comply with the proposed requirement to be "no electronic leak detection or volumetric leak detection the below 0.05 gph for vapor leaks. Believes the requirement vapor-tight containment would necessitate enhanced vapor the potential to result in significant compliance costs. Believe by design cannot be made "vapor tight" because they have or leaks from the dispenser.	vapor tight." States there is nat is certified to detect in this section to have or leak detection, and it has leves dispenser containment	500. The vapor-tight requirement is intended to apply to the material from which a sump is fabricated, rather than to the sump. The rule text has been changed to more clearly convey this intent.

Page 23 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendat	ions	Agency Response
		Spp. Comm 10.500 (5) (d): Believes there will be significant expense for owners to install sumps on existing UST systems, for all existing pipe connections at the top of canks and beneath all free standing pumps and dispensers. States the federal Energy Policy Act of 2005 only requires sumps for <i>new</i> installations within 1,000 feet of a potable water source, and only if the State decides not to require financial responsibility/certification for manufacturers and installers.  Believes the sump requirements should not be more restrictive than the Act. Furthermore, the code does not provide a definition for what materials or products will be allowed (e.g., dispenser pans, spray-on liners, brushed-on liners, or complete sumps). In order to comply with Comm 10.500 (5) (b), owners/operators would have no install full containment, thus not allowing for dispenser pans, spray-on liners or brushed-on liners. States this requirement alone has the ability to put several smaller marketers statewide out of the retail fuel business given the tremendous cost to comply. Believes the Department's cost estimate for this section is not accurate, and the Department has not delineated the cost to the industry because the agency cannot accurately estimate the number of existing dispensers affected by this requirement.		5pp. Agree there will be some expense – however, USEPA data indicate over 34% of releases from components for UST systems occur where connections are made in piping and at dispensers. Installing containment sumps will allow for detection of leaks, and repair of piping- or component-connection failures before a significant, costly environmental release occurs.  See response 5c on page 4, for retroactivity.  An informational Note has been added to clarify that the proposed rules do not prohibit dispenser pans, spray-on liners, brushed-on liners, or other effective secondary containment practices which are currently in use. The Department presented its cost estimates, which were generated by industry representatives, to the Wisconsin Small Business Regulatory Review Board, and no substantiated, conflicting cost estimates have been submitted.
		5qq. Comm10.500 (8): Believes the proposed recordkeep result in unnecessary duplication and a significant burder example, there is duplication of effort between the "tank of the "annual UST inspection form". The inspection formit additional leak detection and corrosion protection data. information could be sent to Commerce on an annual basis could be eliminated.  Believes the requirements of Comm10.500 (7) and (8) are encompassing, in addition to being duplicative, and neep	en on small businesses. For use permit application" and is enhanced to include The financial responsibility is, and the tank use permit	5qq. The UST inspection formwas created with contractor input, and is completed by a service contractor, rather than an owner or operator, for use by the contractor and the Department's inspection staffin expediting field inspections, rather than for review by office permit staff. The tank-use permit application does not substantially repeat information from the UST inspection form Permits are renewed annually, and a renewal may occur several months after a field

Page 24 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: I	Flammable, Combustible and	d Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommend	ations	Agency Response
		code. In many instances, there is no need to retain copie never be reviewed or which contain information that conditions documents currently maintained and/or submitted to Contain invoices. All of this information can be maintained necessarily maintained on-site and can be retrieved with	an be obtained fromother ommerce (work order, receipts, d in a property file but not	inspection, because inspections generally occur biennially. Renewing a permit signifies that a facility, at that point in time, complies with chapter Comm10. Up-to-date proof of adequate leak detection practices and financial responsibility is vital to demonstrating that compliance, in part because leak detection practices have a high rate of failure, and insurance policies for financial responsibility can easily be discontinued.  All records under the subject code sections are required either federally or by national standards. Receipts and invoices are acceptable records in many situations. Records need to be maintained on site because inspections commonly occur without advance notice, and an inspector often needs to visually refer to the records to performan effective and efficient inspection. The records may be kept electronically, provided they are in a format acceptable to the department.
		5rr. Comm10.505 (2) (b): States this section would rewith an overfill alarmor flow restrictor that would engautomatic shutoff at 95%, which would be costly for the 10.51 currently requires only one of the following: flow or automatic shutoff. According to the rule summary, the NFPA 30, but has often been overlooked. However, the been required by NFPA 30, so the impact of this proper significant. States this provision is retroactive and wow which Commerce apparently let slip through the cracks	gage at 90% of tank capacity and he industry to implement. Commow restriction, an audible alarmas is already required by his requirement hasn't always osal is actually quite uld apply to tank systems	5rr. The federal rule requires only one mechanism of overfill prevention, and numerous overfill accidents throughout the country have demonstrated the lack of reliability of one overfill-prevention mechanism. In one incident, five occupants of three vehicles were killed when an overfill resulted in flowing fuel that ignited and impinged on the vehicles. Additionally, feedback frominternal tank inspections performed by service personnel has identified a significant number

Page 25 of 53

Clearinghouse Rule Number: 07-029		Не	Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	: Chapters Comm 2, 10,	47 and 48 He	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: I	Flammable, Combustible and	Hazardous Liquids		-
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendation	ns	Agency Response
		to meet the proposed requirement as Commerce implies. Both in Comm10.51 and the proposed requirements in this section federal requirements. Finally, the proposed one-year deadline equipment is too short.	on are more restrictive than	of tanks where the ball float overfill prevention device dissolved or the cage became broken, due to compatibility issues with ethanol or motor fuel additives. This provision would be applied retroactively because of the high level of danger posed by this condition. However, the rule text has been revised to double the compliance period for existing facilities, from one year to two years.
		5ss. Comm10.510 (2) (b): Recommends changing the defining instead read "a person having knowledge of the equipment certification from the equipment manufacturer."		5ss. Disagree. The term "training" is ambiguous and provides no indication of quality. Electronic leak detection equipment is quite sophisticated, and models within manufacturer lines vary along with versions of software. It is very unlikely that an individual who is not certified by the manufacturer will have the necessary competency to perform problemsolving, calibration and programming functions. Industry tank contractors and equipment manufacturers have reported that there are various levels of competency necessary for the different equipment and models. Certification by the manufacturer assures that an individual has met the manufacturer's competency expectations to trouble-shoot and service and correct problems with the respective equipment. Individuals certified by the manufacturer will also be apprised of manufacturer-initiated update information, such as service bulletins. The contractors and manufacturers have been adamant that an individual who is not certified by the

Page 26 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	:: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.			Agency Response	
				manufacturer may be performing testing and assessment well beyond their competency, with improperly calibrated test equipment or without the proper equipment.
		5tt. Comm10.515: Recommends specifically allowing detection methodologies. Contrary to the discussion is monitoring is designed to detect "vapor" leaks from a has occurred. This methodology is much more sensitive techniques and should be allowed as on option.	n the compendium, vapor systembefore a liquid release	5tt. Vapor monitoring that relies on detection of tracer elements, rather than detection of hydrocarbons, can be allowed under the "other methods" which are addressed in Comm10.515 (9), which provides latitude to approve any leak detection methodology that is equivalent to the criteria in Comm10.130.
		5uu. Comm10.515 (2) (c): Suggests referring to paragr	raph (b) instead of (d).	5uu. Agree. The cross-reference has been changed.
		5vv. Comm10.515 (2) (b): Believes inventory required now (consistent with federal requirements) at 1% +/-1 of 0.5% of throughput on a monthly basis does not tall contraction – the temperature difference between the function temperature of the ambient air can make a significant difference or expands approximately eight gallons – the compliance as soon as the load is dropped. Tanks with are especially susceptible to these fluctuations; the proating testing. Also, the requirement for many low-volume to leaking. Also, the requirement that tightness testing by variance for two consecutive months will generate cost especially in light of the above facts.	30 gallons. The proposed limit ke into account thermal el in the tanker and the fference on volumes. For 3,800 gallon tanker, the fuel e site could potentially be out of a minimal product throughput sposed threshold would trigger ank systems that are not e performed if a site is out of	5vv. The proposed requirements in Comm 10.515 (2) for inventory control would make this method of leak detection equivalent to other methods of leak detection, and are intended to apply only where inventory control is used as the leak detection method — which is uncommon and becoming increasingly more so. The rule text has been revised to more clearly convey this intent, and to clarify that the statistical inventory reconciliation method of leak detection does not include use of this 0.5% threshold.
		5ww. Comm10.520 (2) (b) 1.: States the 60-day wind have repairs made to the system This is a function of the persons who are qualified to do the work necessary to	ne availability of certified	5ww. The rule text has been changed to allow a 90-day repair period.

Page 27 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to: I	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
		compliance. A 90-day window is more realistic.		
		5xx. Comm10.600 (5) (c): States the addition of this parsignificant cost impact on many tank systemoperators we operations at any time. This provision would require more be upgraded because most are not equipped with an auturand sump leak-detection monitors. This is a significant coperators who would need to install wiring for the more purchase a new tank monitor capable of performing the following section. States this requirement could cost \$8,000 station.	who have unattended-fueling ost unattended operations to omatic shutoff and with inline expense, especially for nitoring equipment and to functions proposed under this	5xx. The requirements in Comm10.600 (5) for unattended facilities are intended to apply only to facilities that do not regularly have an attendant on duty on a daily basis, rather than to retail stations which continue to operate dispensers after closing each day. The rule text has been changed to more clearly convey this intent; and existing facilities are allowed to send an alarmto a facility staffed 24 hours/day, 7 days/week, instead of shutting down.
		5yy. Comm10.610 (1) (e) 2.: Recommends changing the Class I liquids from 300 to 330 gallons, because 330 ga		5yy. Although the 300-gallon maximum came from industry input, the rule text has been changed to allow a maximum of 330 gallons.
		5zz. Comm10.610 (1) (e) 12.: Recommends also requiring Class II liquids are dispensed from a tank wagon to equ		5zz. Agee. The rule text has been changed to also apply this bonding requirement where Class II liquids are dispensed.
		5aaa. Comm 10.610 (3) (b) 2. and (3) (c) 1.: Believes the approval from the local fire department prior to fueling for needed because Comm 10.610 (3) provides an acceptable those approvals. And, since Comm 10 is a minimum code adopt ordinances that are more restrictive.	roma tank vehicle are not e level of protection without	5aaa. Disagree. Wet-hose fueling has long been prohibited by national standards and Comm10. However, the standards allow the Authority Having Jurisdiction (AHJ) to be more or less restrictive. Since this fuel-transfer practice has significant local fire safety, emergency response and logistic influences that cannot be determined by the Department, the local fire department is recognized as the AHJ. Comm10 includes the language in an effort to provide some basic guidelines for the fire service to apply uniformly.
		5bbb. Comm10.610 (3) (e) 7.: Believes blocking wheel	ls during fueling fromtank	5bbb. This requirement has been deleted. This topic is

Page 28 of 53

Clearinghous	Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommend	dations	Agency Response
		vehicles is not practical – and is not needed because putransmission in park and locking the parking brake prespecially since fueling generally takes place on level at	rovides adequate protection,	addressed by the federal Motor Carrier Safety Administration and Occupational Safety and Health Administration.
		5ccc. Comm10.615 (5) (n) 1.: States that requiring a vent whistle or similar device		5ccc. Comm 10.615 (5) (n) 1., 10.630 (3) (h) and 10.410 (8) have all been changed to read the same.
		5ddd. Comm10.680 (3) (a): Indicates most oil compar a tank before filling it with ethanol-based fuel, after gas Believes this cleaning makes sense if the previous fuel Suggests exempting the cleaning requirement if non-et previously in the tank or if the prior product is comparately in the tank or if the prior	asoline was stored in the tank. was other than gasoline. chanol based gasoline was	5ddd. Disagree. This suggestion is contrary to what the ethanol industry recommends in its <i>Handbook for Handling, Storing, and Dispensing E85</i> , and to what is known from experience with transitioning to ethanol or bio blends. In October 2005 and again in March 2006, the Department responded to numerous vehicle-owner complaints resulting from a marketer not cleaning a storage tank prior to transitioning from a non-ethanol gasoline to gasoline with 10% or less ethanol. Transitioning to fuels with more than 10% ethanol, without cleaning the tank, is expected to result in more severe problems. The E85 handbook can be viewed and obtained at the following Web site: <a href="http://www.eere.energy.gov/afdc/pdfs/40243.pdf">http://www.eere.energy.gov/afdc/pdfs/40243.pdf</a>
		5eee. Comm10.900: Suggests expanding the code to i used oil.	nclude tank wagons that store	5eee. The rule text has been expanded beyond the initial workgroup's focus, to have Comm10 regulate tank wagons that store used oil or other Comm10 liquids, in addition to tank wagons which store motor vehicle fuel. This regulation includes requiring

Page 29 of 53

Clearinghouse Rule Number: 07-029 Hearing Location: Mailed			l in (location presentations begin on page 31)	
Rule Numbe	er: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 a	nd May 2 and 3, 2007
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments: Oral or	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
Exhibit No.				
NO.				
6	TimClay Wisconsin Federation of	6a. Supports many of the proposed changes, and recognish the federal requirements.	nizes the need to stay current	financial responsibility protection for these tanks.  6a. Support is noted.
	Cooperatives Madison, Wisconsin	6b. Believes the Hearing draft goes well beyond what other states require, contains numerous changes that exceed federal requirements, and would add additional costs for operating existing facilities and for constructing new systems.		6b. See responses 5c on page 4, 5mm on page 18, and 5pp on page 19.
		6c. States the level of knowledge needed to fully understand the proposal is significant, and that even for the most knowledgeable persons in their industry, there continues to be a knowledge gap for what is being proposed, due to the numerous standards that would be adopted by reference.		6c. See responses 5b and 5k, on pages 4 and 7.
		6d. Believes the federal Energy Policy Act of 2005 does not establish any retroactive design provisions for existing dispensers or tanks. Suggests modifying the sections of Comm10 that are affected by the Act so that they only apply to new installations or when an existing systemis replaced. Believes applying these requirements retroactively exceeds the scope of the Act, and adds additional costs that other marketers in other states do not have to incur. States these and many other proposed retroactive provisions – that operators in other states do not have to comply with – would widen the regulatory gap between operators located in Wisconsin and those located nearby in other states.		6d. See responses 5c on page 4, 5mmon page 18, and 5pp on page 19.
	States that as an alternative to enhanced design specifications for sumps and for double-walled tanks and piping, the Act provides a financial-responsibility option for manufacturers and installers. Believes the Department should have sought input from the industry about whether financial responsibility is a viable option, prior to proposing rejection of that option.			
		6e. States that maintaining Wisconsin's existing petrol expanding storage capacity and outlets for products is Wisconsin. Adequate storage helps lessen the financial	key to a strong economy in	6e. Concern is noted. The proposed rule text has been clarified to be more clearly commensurate with the high fire safety and environmental contamination

Page 30 of 53

Clearinghous	Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendat	Comments/Recommendations	
				threats posed by the liquids being stored or dispensed.
		emerging biofuels industry. Some of the proposed restrict provisions establish a cost differential between tradition fuels. Numerous retailers across the state have invested in will be out-of-date if the alternative fuels section is adopt business takes in investing in a developing biofuels may the economics of retailing E85 are extremely tight, additional contents of the content	6f. Believes the proposed rules would create barriers to building infrastructure for the emerging biofuels industry. Some of the proposed restrictions and retroactive provisions establish a cost differential between traditional motor fuels and bio-based fuels. Numerous retailers across the state have invested in biofuels infrastructure that will be out-of-date if the alternative fuels section is adopted as proposed. The risks a business takes in investing in a developing biofuels market are significant; and since the economics of retailing E85 are extremely tight, additional retroactive requirements for this segment of the industry will discourage rather than encourage continued	
		6g. States the proposed changes to Comm10 will be cost Department could not provide a better cost estimate for the requirement, because of not knowing how many dispensionable low-end sump installation cost estimate only account and does not, for example, account for the cost of plan application. Understands that a significant percentage of by this proposed requirement.	the proposed sump sers will be affected. Believes ats for the cost of the sump, oproval, down-time, or cost of	6g. See response 5pp on page 19, which addresses costs for sumps at dispensers. No plan review is required for upgrading a station to include these sumps. Industry sources indicate downtime should not be significant because the upgrades typically occur on a dispenser-by-dispenser basis.
		6h. Indicates the rule analysis should have also addressed provisions, such as replacing existing E85 dispensers we they become available, and equipping unattended USTs an automatic shut-off. Disagrees with the Department's a off has been required for a long time, and disagrees with section retroactive. States there are numerous systems institutions.	with listed dispensers when systems with leak sensors and assessment that automatic shutthe proposal to make this	6h. The proposed rules are not intended to require replacing existing, approved E85 dispensers with listed dispensers when listed dispensers become available. No listing is currently available, and when listings will become available is currently unknown, so the Department has approved installation of

Page 31 of 53

Clearinghous	se Rule Number: 07-029	Н	Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 and May 2 and 3, 2007		
Relating to:	Flammable, Combustible and	Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendation	ons	Agency Response	
		rulemaking that do not have automatic shut-off. This can be especially if the tank monitor is inadequate for this purpos		individual, unlisted dispensers as an interimpractice for enabling use of this new fuel. This Commerce policy reflects a strong partnering and proactive effort to expanding the use of biofuels. The rule text has been changed to more specifically allow continued use of existing, approved unlisted dispensers after listed dispensers become available – and allow further installation of unlisted dispensers that are approved by the department.  The requirements for unattended UST systems are intended to apply only to facilities that do not regularly have an attendant on duty on a daily basis, rather than to retail stations which continue to operate dispensers after closing each day. The rule text has been changed to more clearly convey this intent, and to allow an automatic alarmto 24/7 remote staff, for existing facilities. See response 5rr on page 20 for automatic shut-off with overfills.	
		6i. States that a review of records by several marketers sugg 0.5 percent leak detection rate for tanks with low through of false positives.	· •	6i. The 0.5% rate and other inventory-control requirements would make this method of leak detection equivalent to other methods of leak detection, and are intended to apply only where inventory control is used as the leak detection method — which is uncommon and becoming increasingly more so. The rule text has been revised to more clearly convey this intent, and to clarify that the statistical inventory reconciliation method of leak detection does not include use of this 0.5% threshold.	

 $Page\,32\ of\,53$ 

Clearinghouse Rule Number: 07-029 Hearing Location		Hearing Location: Mailed	ocation: Mailed in (location presentations begin on page 31)		
Rule Numbe	Rule Number: Chapters Comm 2, 10, 47 and 48 Hearing Dates: April 30		Hearing Dates: April 30 a	nd May 2 and 3, 2007	
Relating to:	Relating to: Flammable, Combustible and Hazardous Liquids				
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
		6j. Supports cost-effective solutions to provide a reasonable level of environmental protection and to ensure system users remain safe, and states the Federation's members have spent hundreds of thousands of dollars to meet earlier UST and AST upgrade deadlines – but remains skeptical of the merits of additional upgrade requirements that are not predicated on federal mandates.		6j. See responses 6e and 5d on pages 24 and 5.	
		6k. Agrees with above comments 5fto 5mm, 500 to 5x	x, 5zz, 5aaa, and 5ccc to 5eee.	6k. See above responses to comments 5f to 5mm, 500 to 5xx, 5zz, 5aaa, and 5ccc to 5eee.	
7	Jerry L. Waller  Modern Welding  Company, Inc.  Milton, Wisconsin	7a. States the number-one argument for secondary containment instead of financial responsibility is that secondary containment requires measures to be taken to prevent leaking underground storage tanks, whereas financial responsibility (FR) only requires provisions for paying for the cleanup of a release after the release has already happened. Believes some may argue that mandating FR would entice installers to be more responsible in installations and cause manufacturers to be more quality-conscious in production, but this argument is insignificant in light of the threat of litigation that already exists for these companies.		7a. Agree – support is noted.	
		7b. Questions the feasibility of installers obtaining FR. While installers already have access to this insurance, the cost will most assuredly increase. This insurance is only available on a year-to-year basis – there is no-ten year policy. Questions what would happen when a different installer or a service company or the UST owner makes a major or even minor modification to the system, that results in a leak, and what would happen when the original installer goes out of business. Questions whether the Department would have the resources (legal and administrative manpower) to pursue resolution of who is financially responsible. Indicates the federal guidelines do not require the manufacturers of ancillary equipment or components to have this insurance – and if their product is the cause of a release, and they don't have the coverage – more than likely, the installer's insurance would be the target of the lawsuit. The increase of frivolous lawsuits would undoubtedly result in higher installer insurance costs.		7b. Agree – concerns are noted.	

Page 33 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Dates: April 30 a	nd May 2 and 3, 2007
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments :	Presenter, Group Represented,	Comments/Recommend	dations	Agency Response
Oral or Exhibit	City and State			
No.		States some installers are considering only installing regardless of whether or not the Department mandates happens, those installers would still have to have the pass the cost of this insurance along to the tank owner tank owner would have a much higher cost and still have to national tanks. The Petroleum Equipment Institut would also cause some smaller installer companies to ginstallers would equate to higher costs to the owner, installations as well as in response to installation pro 7c. States the ability of manufacturers to obtain this in and much bigger problem Relays comments from Way Institute, and from Brian Donovan of the Steel Tank I the following:  • Most tank manufacturers are seriously considering single wall tanks for fear that a single wall tank built secondary containment state.  • EPA has mandated that defense costs be included pollution policy, which is contrary to the norm This increase in rates.  • Such insurance will be difficult to obtain and pose a thirty-year time frame. It is assumed (and not denied) year time frame because some tank manufacturers offer a their tanks. A limited warranty does not correlate to a insurance policy.  • The Steel Tank Institute will not recommend that is business in states that impose FR.  • EPA wants tank manufacturers to carry insurance manufacture date – even if the manufacturer goes out of the manufa	secondary containment. If this insurance and therefore would or. The result would be that the have to put in secondary the has already predicted that this go out of business. Fewer and could result in delays in blems.  Insurance is a completely separate one Geyer of the Steel Tank (Insurance Company, that include of ceasing the production of for an FR state will end up in a within the limits of the swill result in a 20-30% (Insurance Company) with the 30-30-year limited warranty on a 30-year full financial liability (Its tank fabricating members do on a tank for 30 years beyond its	7c. Agree – concerns are noted.

Page 34 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Number	:: Chapters Comm 2, 10,	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments	Presenter,			
:	Group Represented,	Comments/Recommend	ations	Agency Response
Oral or	City and State			
Exhibit	·			
No.				
		owner, who is also supposed to have financial respon	sibility, drops their coverage	
		because of selling the UST facility, the owner/operato		
		that occur or are discovered after that date. Why would	-	
		and installers to have far more extensive coverage than	the tank owner/operator who	
		is legally liable for clean-up?		
		• Companies who stop manufacturing underground tanks would no longer be able to procure insurance because insurance premiums are based upon sales generated		
		during the policy period, thus insurance carriers will have to "create" a new product		
		and a new mechanism to price this product. Further, the	=	
		motivated to pay premiums and maintain their insuran		
		burdensome for states to enforce. What happens to mar	nufacturers that no longer	
		produce tanks and do not maintain their insurance?		
		Companies must predict that such insurance will b	•	
		even if they intend to stay in the underground storage		
		industry is subject to turbulent cycles, just as any oth insurance was nearly unavailable. In 1993, such insurance	-	
		owners, except through State programs.	tailee was not available to tailk	
		Tanks manufactured and installed for today's fuels	and operative technologies may	
		be subject to different fuels and operating parameters of		
		Also, a tank manufacturer has no control over how the	is product is installed or how it	
		is maintained, or if it is installed correctly. Some production		
		know what product is going through their equipmen	=	
		equipment. It is unreasonable to expect an equipment i	-	
		financial responsibility under these circumstances, mu  • We expect that companies will frequently re-incorp	· ·	
		their 30-year exposure to the rule.	orate their ousinesses to lendve	
		By imposing this long-termunobtainable imposition	on on tank manufacturers, the	
		weight of the law places the manufacturer as a primary		

Page 35 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)			
Rule Number	:: Chapters Comm 2, 10, 4	7 and 48 He	earing Dates: April 30 a	and May 2 and 3, 2007	
Relating to: I	Flammable, Combustible and	Hazardous Liquids			
Comments: Comments Comments	Presenter, Group Represented, City and State	Comments/Recommendatio	ns	Agency Response	
Exhibit No.					
		disputes. If a release occurs over 10 years after the tank systemis installed or if the release occurs from a non-tank or non-pipe component manufactured by a company that does not have the same 30-year financial responsibility, the tank and pipe manufacturer will be blamed due to the 30-year financial responsibility insurance that only they are required by law to hold.  • While tank manufacturers are not objecting to carrying insurance of \$1 million per occurrence and \$2 million aggregate to cover releases caused by improper manufacturing, the 30-year time commitment is unworkable. It would cause many prominent tank and piping manufacturers to stop doing business in States that mandate the EPA FR Guidelines. It would cause other manufacturers to change their business name on a frequent basis. It would increase the cost of single-wall tanks such that single-wall tanks may become more expensive than secondary containment tanks.  7d. States the burden on the Department alone to administer and police such a program as would be required by Financial Responsibility makes FR unfeasible. Under FR, EPA mandates that insurance companies are required to notify the insured and the State of cancellation or non-renewal of policies, and EPA also mandates that this has to be done within a certain time frame. Believes the administrative maintenance for this amount of records is unfathomable.  7e. States the increased cost to go to steel secondary-containment tanks will not double the cost of the tanks. In some cases it would increase the cost by as little as 25%, and it may add as little as 2-3% to a new, ground-up, convenience store.  7f. Indicates that under FR, potentially only secondary-containment tanks would be available, and installers would only install secondary-containment tanks — and the costs for this to the manufacturers and installers and thus the tank owners would be much higher than if the Department mandated secondary containment to begin with. Also, the Department would have the extraordinary burden and cost			
				7d. Agree – support and concerns are noted.	
				7e. Agree – cost estimates are consistent with the Department's estimates. No substantiated comparison cost data has been submitted for the FR option.  7f. Agree – concern is noted.	

Page 36 of 53

Clearinghou	Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)	
Rule Numbe	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Dates: April 30 and May 2 and 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
		records and policing such a system		
8	Tina Ball  Xcel Energy  Eau Claire, Wisconsin	8a. Comm10.600 (1) (b): Questions whether the requirement to test Class I motor fuel dispensers for electrical continuity applies to suction pumps, as opposed to pressurized pumps.		8a. The referenced requirement, in PEI RP400, covers continuity testing for any dispenser that dispenses Class I or II motor fuels, because the danger of a static-induced fire while fueling is not dependent upon the type of pumping system
		8b. Comm10.400 (3) (d): Questions whether the depart is a higher rate of releases at transitions between above piping. States each of their facilities have at least 10 of the systems have been in place for over 30 years with no in points. States Xcel routinely inspects their piping for the aboveground piping and for the presence of dead veget piping. Requests that secondary containment be required only when a new tank system is installed or when 50 preplaced, since digging around an existing pipe may incomplete.	ground and underground these transitions, and their stances of releases at these he appearance of leaks from the ation around the underground ed for these existing transitions percent or more of a run in	8b. The rule text has been revised to more clearly require secondary containment only when newly installing piping transitions fromunderground to aboveground.
		8c. Comm 10.510 (4): States the leak detection requirements for piping in this section are not feasible due to the limitations of "precision tightness testing" technology. States they have reviewed the various third party certified line-tightness testing technology as evaluated by the National Work Group on Leak Detection Evaluations and found that all the available technology either is not certified to work on piping with Xcel's large quantities of fuel, or the methodology required introduction of chemicals (such as tracers) that could cause metallurgical changes inside the combustion turbines thereby damaging equipment and creating a safety hazard for plant personnel. (Notes the referenced report is on-file with the Minnesota Pollution Control Agency and is titled Long-Term Mechanical Integrity Management of Underground Fuel Supply Piping from Fuel Oil Forwarding		8c. The rule text has been revised to accept in-service evaluations for piping that are performed in accordance with API Standard 570, by organizations that maintain or have access to an authorized inspection agency, a repair organization, and technically qualified piping engineers, inspectors and examiners, all as defined in API 570.

Page 37 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Mailed in (location presentations begin on page 31)		
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Dates: April 30 a	and May 2 and 3, 2007
Relating to: Flammable, Combustible and Hazardous Liquids				
Comments	Presenter,			
:	Group Represented,	Comments/Recommendations		Agency Response
Oral or	City and State			
Exhibit				
No.				
		House to Combustion Turbines.) Recommends expand	ling the allowable	
		methodologies for integrity management of underground piping to include the		
		American Petroleum Institute Recommended Practice 5	70 inspection process.	

Page 38 of 53

Clearinghouse Rule Number: 07-029			Hearing Location: Madison	
Rule Number: Chapters Comm 2, 10, 47 and 48  Hearing			Hearing Date: Apr	il 30, 2007
Relating to: Flammable, Combustible and Hazardous Liquids				
Comments	Presenter,			
:	Group Represented,	Comments/Recommendations		Agency Response
Oral or	City and State			
Exhibit				
No.				
Oral	Randy Meffert  Meffert Oil Company  and WPMCA  Waunakee, Wisconsin	M1a. Believes there is too much grey area in the proposed rules that could be interpreted unfavorably by an adverse regulator. Requests more clarity to reduce that potential.		M1a. The proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the financial and operational impacts.
		M1b. Indicates the cross-references to adopted standards and rematerials are very numerous, and burdensome for installers and follow and understand.		M1b. See responses 5b and 5k on pages 4 and 7. Where Hearing comments identified specific rule text that was problematic, the text generally has been clarified or otherwise revised.
		M1c. States there are some issues that will have a financial impathe Association.	ct of some members of	M1c. Agree there will be some financial impacts, and the rule text has been clarified to be more clearly commensurate with the high fire safety and environmental contamination threats posed by the liquids being stored or dispensed.

Page 39 of 53

Clearinghou	se Rule Number: 07-029		Hearing Location:	Location: Eau Claire	
Rule Numbe	r: Chapters Comm 2, 10,	47 and 48	Hearing Date: May	2, 2007	
Relating to:	Flammable, Combustible and	d Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
Oral			much uncertainty of nether the sumps must red, and other options mpact on owners and	EC1a. The rule text has been changed to (1) convey that the sumps must be fabricated and installed in a manner that prevents release of liquids, and (2) to include the leakage-test requirement that previously was in Comm 10.230 (9). An informational Note has also been added to clarify that the proposed rules do not prohibit dispenser pans, spray-on liners, brushed-on liners, or other effective secondary containment practices which are currently in use. These sumps are intended to provide containment of leaking product, and they cannot do that if they are full of rainwater.  Consequently, the rule text has been changed in Comm 10.230 (9) to more clearly convey that (1) sumps and secondary containment systems must be inspected at least monthly, and any liquid or debris which is present then must be removed; and (2) any deficiencies that allow for liquid release or water intrusion must be repaired or corrected.	
		EC1b. Comm10.500 (8): States there is a large duplication of recordkeeping, due to maintaining compliance records at each site, for inspectors, and then annually submitting the same documents to the Department for yearly tank permits. After an inspector finds a site to be in compliance, submitting the same records in order to receive a tank permit does not seem to make sense. Suggests having inspectors issue the permits when the inspection is completed.		EC1b. Up-to-date proof of financial responsibility, which is vital to demonstrating compliance with chapter Comm 10, is not kept on site, and verification of it is an office-intensive process that would be inefficient for field inspectors to perform Permits are renewed annually, due in part to high failure rates of leak detection practices – and each renewal includes review of the 3 most-recent months of leak detection records, due to that high failure rate. Field inspections generally occur biennially, due to the limited number of	

Page 40 of 53

Clearinghouse Rule Number: 07-029 Hearing I			Hearing Location:	Eau Claire
Rule Number: Chapters Comm 2, 10, 47 and 48 Hearing Date			Hearing Date: May	2, 2007
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
				inspectors available, so permit renewals usually occur more than 3 months after a field inspection, and consequently include review of subsequent, rather than the same, leak-detection records.
	EC1c. Comm10.515 (2) (b): Suggests studying how many tanks would be out of compliance if the currently permitted inventory variance of 1% of throughput plus or minus 130 gallons, is reduced as proposed, to 0.5% of throughput. Believes this change could result in a lot of unnecessary follow-up testing.		EC1c. The 0.5% threshold and other inventory-control requirements would make this method of leak detection equivalent to other methods of leak detection, and are intended to apply only where inventory control is used as the leak detection method – which is uncommon and becoming increasingly more so. The rule text has been revised to more clearly convey this intent, and to clarify that the statistical inventory reconciliation method of leak detection does not include use of this 0.5% threshold.	
Oral Mark Bejin Chippewa Falls, Wisconsin Bejin Pump Service		EC2a. Comm10.310 (3): Questions why corrosion protection is underground heating oil tanks of 4000 gallons or less, since it larger than that.	-	EC2a. The rule text has been changed to clarify that corrosion protection is also required for tanks of 4000 gallons or less, if installed after October 1994.
		EC2b. Comm10.500 (3) (d) 2.: States recertifying multiple used contractor's yard would be more economical than waiting until new site and then recertifying only that tank.		EC2b. The rule text has been changed to allow multiple certifications in a contractor's yard.

Page 41 of 53

Clearinghou	Clearinghouse Rule Number: 07-029		Hearing Location: Green Bay	
Rule Numbe	Rule Number: Chapters Comm 2, 10, 47 and 48 Hearing Date: May		aring Date: May	3, 2007
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
Oral	Don Johnston US Oil and WPMCA Combined Locks, Wisconsin	GB1a. Opposes increasing the level of regulation of tanks storing Class IIIB liquids: the increase is unnecessary and goes beyond federal requirements and requirements in nearby States.  GB1b. Recommends fully allowing clay or asphalt liners for AST secondary containment. Properly installed clay liners are an effective and far less costly alternative than synthetic liners. Agrees with adding performance requirements for clay liners, but recommends not requiring the tank to have a double-bottom Recommends exempting exiting, large, field-constructed tanks fromever needing a liner beneath them, unless they are dismantled for moving. Although it is possible to raise those tanks, it would be very expensive, it would be dangerous to work underneath a raised tank, and it would be too likely for the tank to be damaged. Believes that if clay liners must meet a 35-year performance standard, all other types of liners should also have to meet that standard. States a current, commonly-used synthetic liner has only a 5-year warranty.		GB1a. Some federal requirements exceed the proposed rules — and where the proposed rules may appear to exceed the federal requirements, the purpose generally is for fire prevention that is regulated less specifically, but not less restrictively, by those requirements for Class IIIB liquids, such as the Occupational Safety and Health Administration's general duty clause in 29 USC 654 section 5 (a) (1). In adjacent States, similar requirements typically apply to these liquids, but at the local level.
				GB1b. See response 5y on page 12, and comment and response 1d on page 1. Also, a clay liner has no warranty from a manufacturer.
	GB1c. Recommends allowing a 3- to 5-year period for installing secondary containment under fuel dispensers and around submersible pumps – instead of 1 year – to allow for planning and budgeting, and because there may not be enough qualified contractors to get the work done within 1 year.		GB1c. Agree – the proposed rules would allow 5 years to comply with this requirement.	
		GB1d. Recommends allowing repair during operation, instead of apshutdown to a facility, if a cathodic protection system is operating a		GB1d. The rule text authorizes immediate shutdown of tank systems that do not have corrosion protection

Page 42 of 53

Clearinghouse Rule Number: 07-029			Hearing Location:	Green Bay
Rule Numbe	er: Chapters Comm 2, 10,	47 and 48	Hearing Date: May	7 3, 2007
Relating to:	Flammable, Combustible and	d Hazardous Liquids		
Comments: Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
		than the minimum required performance level.		"installed" – so immediate shutdown is <i>not</i> authorized where corrosion protection is installed but operating improperly. An informational Note has been added to further convey this difference.
Oral and 9	All and 9 Michael L. Helgesen Jacobus Energy, Inc. Cedarburg, Wisconsin  GB2a. Believes many in the petroleumindustry do not realize the operational demands and potential costs that the proposed Comm 10 would demand – and that if more people understood the potential impact, many more people would have attended the hearings and submitted written comments. Believes the Department may have rushed the hearing process, and thereby compromised the ability of the regulated community to understand and properly respond to the issues. Indicates that because the WPMCA Comm 10 review committee struggled with the meaning and intent of some of the proposed rules and with the very long process, it may not be reasonable to expect smaller petroleummarketers to follow the progress of this rule. States the limited amount of time allowed from the point of the "final" red-lined draft to the time of the public hearings compromised the ability of WPMCA to get any		GB2a. See response 5b on page 4. The proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the operational or financial impacts.	
		summary information to its membership.  States having all three of the public Hearings in one week and the Milwaukee area, where so many businesses would be impacted significantly compromised the effectiveness of the Hearings.	ed, may have	The Hearing process includes opportunity to submit written comments, and those comments carry the same weight as oral comments. In scheduling three, geographically distributed Hearings, the Department did not expect individuals to attend more than one Hearing.
		Recommends understanding that many (perhaps the majority of impacted by Comm 10 are often small "mom & pop" operations a who are not native to this country – and those operators may not complexity of government regulations. It is equally as important in the petroleumindustry (at least at the local distribution level)	and often are people ot understand the to understand that	Agree there will be some financial impacts, and the rule text has been clarified to be more clearly commensurate with the threats posed by the liquids being stored or dispensed. Owners and operators who are not familiar with the requirements may want to, and

Page 43 of 53

Clearinghouse Rule Number: 07-029		Hearing Location:	Hearing Location: Green Bay	
Rule Number: Chapters Comm 2, 10, 47 and 48		Hearing Date: May	y 3, 2007	
Relating to: I	Flammable, Combustible and	l Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		
		very slim— at times pennies per gallon. Regulations that may dollars can be the difference between making a profit or sufferi		often do, rely on industry professionals or Department staff for assistance.
		GB2b. States some of the regulations could and likely will for to limit storage or even close down facilities that offer marginary driven in part by available supply reserves. The \$3.00 plus condispenser is a reflection in part of a short supply. If retail facility importantly, if bulk storage facilities close (as a result of costly compliance, such as installing a synthetic dike liner because of facility), the fuel supply in Wisconsin could be compromised impact motorists at the pump, it could also impact people who However, the impact could be more far-reaching than that. If he rise, natural gas costs will rise. If motor fuel cost rises, so will consumer goods and services that depend on transportation (far hardware, and from cabs to airplanes). The working poor could owners of petroleumbusinesses.	rce petroleummarkets I profit. Fuel prices are st of fuel at the retail ties close, and more regulatory fupgrading an existing Not only could this heat with oil. ome heating oil costs the cost of all the romgroceries to	GB2b. The rule text has been clarified to (1) more clearly convey where requirements are intended to apply to new construction, rather than both new and existing conditions; (2) allow further flexibility for bulk storage facilities; and (3) be more clearly commensurate with the high fire safety and environmental contamination threats posed by the liquids being stored or dispensed.
		GB2c. States most of proposed Comm10 is fine work – but q Department has a solid understanding of the costs of certain s following as examples of requirements that may be cost-prohit • Comm10.420: Both clay and asphalt can serve effectively a important thing to consider is that a dike should be a temporand asphalt can achieve temporary containment. For a relative that contains 2 ASTs, the cost to install a synthetic liner is elemented that would require "heat welding" the liner to the which is not a reasonable option since that would prevent a exterior tank bottom, so lifting the tanks would be needed to the tanks. If lifting would cost at least as much as the liner – least \$120,000 for one small dike.	ections, and cites the bitive: s dike liners – the rary containment. Clay ely small, existing dike stimated at \$60,000. e bottomofthe tank, in inspection of the place the liner under the total would be at	GB2c. The Department presented its cost estimates, which were generated by industry representatives, to the Wisconsin Small Business Regulatory Review Board, and no substantiated, conflicting cost estimates have been submitted.  • See response 5y on page 12 for dike liners.  •The 0.5% threshold and other inventory-control requirements would make this method of leak detection equivalent to other methods of leak detection, and are intended to apply only where inventory control is used as the leak detection method — which is uncommon and becoming increasingly more so. The rule text has been revised to more clearly

Page 44 of 53

Clearinghous	e Rule Number: 07-029		Hearing Location:	Green Bay	
Rule Number	Rule Number: Chapters Comm 2, 10, 47 and 48 Hearing Date: May			y 3, 2007	
Relating to: I	Relating to: Flammable, Combustible and Hazardous Liquids				
Comments :	Presenter, Group Represented,	Comments/Recommendations		Agency Response	
Oral or Exhibit	City and State				
No.					
		<ul> <li>overly restrictive and could result in numerous, costly (\$400</li> <li>Comm10.520: Negative 0.85 volts for corrosion protection an ideal condition, rather than a pass or fail number. Corrosic occurs at less than 0.85, and using this as an absolute standarcostly upgrades to anode systems that are working.</li> <li>Comm10.600 (5): Unattended facilities that do not already place could face significant costs to upgrade existing piping is 3-inch piping (commonly used at truck stops and card loci flow for diesel). Based on discussions with suppliers, there i manufacturer who can provide an auto shut-off device for 3-i limited to a relatively short pipe run (which would likely elfor many truck stops). At the very least, the rule should have period, to allow the equipment manufacturers to develop the In essence, Comm10 requires something that cannot be done auto shut-off devices in an existing systemthat does not have \$10,000 per facility.</li> </ul>	a should be considered on protection still rd could result in very have auto shut-offs in Of particular concern as to allow a faster s only one and piping, and that is minate it as an option a 3-year compliance required technology. at this time. Installing	convey this intent, and to clarify that the statistical inventory reconciliation method of leak detection does not include use of this 0.5% threshold.  • Negative 850 millivolts is an industry standard established and used by the National Association of Corrosion Engineers, the Steel Tank Institute, and the PetroleumEquipment Institute; and its use is federally mandated in 40 CFR 280. The proposed rules would relax the frequency of testing to this threshold from 1 year to 3 years, for tanks that are 10 years old or newer.  • The requirements in Comm 10.600 (5) for unattended facilities are intended to apply only to facilities that do not regularly have an attendant on duty on a daily basis, rather than to retail stations which continue to operate dispensers after closing each day. The rule text has been changed to more clearly convey this intent, and to allow an automatic alarmto 24/7 remote staff, for existing facilities.	
		GB2d. Comm10.310 (3) (b): Recommends that the exemption of the residential heating oil tanks of less than 1,100-gallon capacity. Numerous combinations of small businesses and residences, also have smand should be exempted.	city be extended to all s small businesses, and	GB2d. Disagree. Residential heating oil tanks which were installed prior to October 29, 1999, and which have a capacity of less than 1,100 gallons are exempt from tightness testing only because that exemption is mandated by section 101.09 (2) (cm) of the Statutes. As of July 31, 2007, the Department's Petroleum Environmental Cleanup Fund Award (PECFA) programhas reimbursed 1,287 claims for cleanup of discharges from home heating oil tanks, at a cost of over	

Page 45 of 53

Clearinghouse Rule Number: 07-029		Hearing Location: Green Bay			
Rule Number	r: Chapters Comm 2, 10, 4	7 and 48	Hearing Date: May	: May 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids			
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
				\$7 million.	
		GB2e. Comm10.420 (2) (d): Indicates petroleummarketers wou product to remain within a clay- or asphalt-diked area long eno because the product is too valuable. States the requirement for a is unreasonable and would defeat the intent and purpose of a ditemporary containment. Petroleummarketers would not allow a in a dike for 35 hours (let alone 35 years). Believes this permeat difficult to achieve, and would be similar to a landfill liner, whi storage. It is highly unlikely a manufacturer or vendor of a synt offer a 35-year warranty. Also, synthetic liners can be subject to certain tank repairs or upgrades needed use of heavy equipment, entered the dike area and drove over the dike floor, a synthetic lompromised (torn, punctured, etc.). Clay (and even asphalt) wo likely to be compromised. States the allowance to use clay liner tanks does not help much because most ASTs do not have doubt Recommends allowing qualified engineers to approve the desig clay and asphalt dike liners, with the level of permeability established and asphalt dike liners, with the level of permeability established (and inspection standards under SPCC requirements), clay liner approved by a qualified engineer, should provide readetection controls.	ugh to seep away, 35-year permeability ke liner as a product release to sit cility would be very ich is for permanent hetic liner would damage, e.g., if , and if that equipment liner could be could be much less is for double-bottom colle bottoms. In and application of collished on a facility- LPI inspection , combined with a	GB2e. See comment and response 1d on page 1, and response 5y on page 12. Also, manufacturers of synthetic liners typically require a covering over their liners to protect against ultraviolet degradation and damage from vehicular traffic, and a clay liner has no warranty from a manufacturer.	
		GB2f. Comm 10.515 (2) (b): States a release-detection rate of 0.5 throughput is prohibitive and could result in unneeded and cotesting, including loss of business while testing is conducted. marketers already have redundant controls (such as auto leak de inventory control), with inventory controls used primarily as a 0.5% could be of particular concern with low throughput fuels	Many petroleum tection and statistical an asset control. The	GB2f. The 0.5% rate and other inventory-control requirements would make this method of leak detection equivalent to other methods of leak detection, and are intended to apply only where inventory control is used as the leak detection method – which is uncommon and becoming increasingly more so. The	

Page 46 of 53

Clearinghous	se Rule Number: 07-029		Hearing Location:	Green Bay
Rule Number	r: Chapters Comm 2, 10, 4	47 and 48	Hearing Date: May	y 3, 2007
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
				rule text has been revised to more clearly convey this intent, and to clarify that the statistical inventory reconciliation method of leak detection does not include use of this 0.5% threshold.
	GB2g. Comm10.520 (2) (b) 1. Believes corrosion protection continues to occur at less than negative 0.85 volts, so using 0.85 as an absolute (and emptying a tank systembased on that absolute) is not reasonable or logical. There can be any number of reasons why a reading may not reflect the 0.85 (including temperature issues, moisture issues and soil conditions), and corrosion protection may still be taking place. In addition, if the readings reflect a concern in winter (which in Wisconsin is at least ¼ of the year) it may not be practical to excavate to remove/install anodes, etc.		GB2g. Negative 0.85 volts is an industry standard established and used by the National Association of Corrosion Engineers, the Steel Tank Institute, and the PetroleumEquipment Institute; and its use is federally mandated in 40 CFR 280. The proposed rules would relax the frequency of testing to this threshold from 1 year to 3 years, for tanks that are 10 years old or newer. Also, the repair period for anode systems has been extended from 60 days to 90 days.	
		GB2h. Comm10.610 (3) (d) 2. States fueling from a larger (7,500 gallon) capacity vehicle can be completed as safely as from a 5,500 gallon truck, and there are other fueling situations besides airports that need larger-delivery-capacity fueling trucks (such as for fueling locomotives and large fleets of transportation vehicles). Suggests eliminating the capacity restriction (as is eliminated for aircraft fueling) or increasing the maximum size to 7,500 gallons, or giving locomotive fueling the same exemption as airport fueling.		GB2h. Agree. The capacity restriction has been deleted – NFPA 385 adequately addresses fabrication of the tank and chassis, regardless of the size of the tank.
		GB2i. Comm 10.610 (3) (e) 7. States the requirement to block trucks is not reasonable or practical. At a large trucking comp dozens of trucks, and the fueling vehicle must move numerous facility (fuel a few trucks, move the fueling vehicle – repeat as wheels of the fueling vehicle would add significant time to the Fueling trucks are placed in park and the parking brake is engoperational/mechanical safety precautions). The majority of true	any, there may be stimes while at a single needed). Blocking the the fueling process. taged (two	GB2i. This requirement has been deleted. This topic is addressed by the federal Motor Carrier Safety Administration and Occupational Safety and Health Administration.

Page 47 of 53

Clearinghouse Rule Number: 07-029 Hearing Lo		Hearing Location:	ng Location: Green Bay	
Rule Number: Chapters Comm 2, 10, 47 and 48		Hearing Date: May	7 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments :	Presenter, Group Represented,	Comments/Recommendations		Agency Response
Oral or Exhibit No.	City and State			
		conducted in parking lots, where transportation companies park these facilities are normally flat, which would eliminate the pote truck to roll. Recommends deleting this requirement.		
Oral	Oral Bernard R. Nowicki Quality State Oil Co. and the over 50 dealers they supply, and WPMCA  GB3a. Feels the code is somewhat ambiguous, and believes many of his retail customers, who are individual dealers, do not have any comprehension of it. Believes they would be testifying in opposition if they knew of the potential financial impacts. Indicates most stations are individually owned and operated, and have very low profit margins – so any financial burden is significant.		tension of it. Believes ential financial	GB3a. The proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the financial impacts.
	Sheboygan, Wisconsin	GB3b. Has concerns for newly required double-wall tanks and required in some of the neighboring States. Stations bordering t be significantly disadvantaged. Currently has single-wall facilit routinely tested and which are not having problems.	those States would	GB3b. As described in the rule analysis that accompanies the rules, adjacent States have or are soon adopting similar, rather than less restrictive rules.
	GB3c. Believes requiring automatic shut-offs at unattended stations would create financial burdens, especially at stations that provide fueling for police and fire departments while being otherwise closed. Cannot recall any accidents or leak problems with unattended stations.		GB3c. The requirements in Comm10.600 (5) for unattended facilities are intended to apply only to facilities that do not regularly have an attendant on duty on a daily basis, rather than to retail stations which continue to operate dispensers after closing each day. The rule text has been changed to more clearly convey this intent, and to allow an automatic alarmto 24/7 remote staff, for existing facilities.	
0 n		GB3d. States reducing the current inventory control rate of 1.09 0.5% would be impractical for low-flow stations, such as those monthly throughput. Putting another systemin place to address costly, and being out of compliance with the reduced rate could insurance coverage.	with 30,000 of s the 0.5% would be	GB3d. The 0.5% threshold and other inventory-control requirements would make this method of leak detection equivalent to other methods of leak detection, and are intended to apply only where inventory control is used as the leak detection method – which is uncommon and becoming increasingly more so. The rule text has been revised to more clearly convey this

Page 48 of 53

Clearinghouse Rule Number: 07-029 Hea			Hearing Location:	Hearing Location: Green Bay	
Rule Numbe	er: Chapters Comm 2, 10,	47 and 48	Hearing Date: May	7 3, 2007	
Relating to:	Flammable, Combustible and				
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response	
		GB3e. Believes the rules go way beyond what is required fedo	amily and by other	intent, and to clarify that the statistical inventory reconciliation method of leak detection does not include use of this 0.5% threshold.	
		States, and the financial burdens should be carefully considered	•	GB3e. See responses 5c on page 4, 5mm on page 18, and 5pp on page 19.	
Oral	Edward H. Wolf EH Wolf & Sons, Inc. Slinger, Wisconsin	GB4. Believes not enough time was allowed for petroleummarketers to address the issues in the rules – which is why the Hearing attendance was so low, particularly by small station owners.		GB4. The Department held numerous meetings with industry representatives, including WPMCA, throughout the 7-year period of developing the proposed rules. Over a month in advance of the deadline for submitting Hearing comments, the Department gave WPMCA detailed identification and description of the changes that were made to achieve the Hearing draft, after the previous draft was circulated in December 2006.	
Oral	TomReinsch Condon Oil Company, its retailers, and WPMCA Ripon, Wisconsin	GB5a. States a WPMCA task force – which generally is comprised of the most knowledgeable members of the Association – has found significant changes in the Hearing draft, during the short period available to review it, and the task force has struggled to understand the draft. Believes there are misunderstandings about the code, it is ambiguous and complex, and compliance will be hard to obtain and maintain. Believes his retailers do not realize the financial implications, and would not be able to comply with the code without relying on someone else for help. Believes the accompanying 84-page compendium for Comm 10 indicates people are struggling with serious issues in the code. The included referenced standards and the secondary references in those standards add to the difficulty, in part because of not having copies of all of those standards. Was disappointed with the short time period for reviewing the draft, and believes the revisions that occurred subsequent to the previous draft go beyond what was expected, as based on previous understandings.		GB5a. Agree that storage and dispensing of flammable and combustible liquids is regulated extensively. However, the regulations are commensurate with the high fire safety and environmental contamination threats posed by the widespread and pervasive use of these liquids. The extensiveness of the proposed rule changes partly arises because these rules have not been substantially updated in 16 years, despite ongoing, substantial changes in federal requirements, national standards, and industry practices. Owners and operators who are not familiar with the requirements may want to, and often do, rely on industry professionals or Department staff for assistance. The	

Page 49 of 53

Clearinghouse Rule Number: 07-029		Hea	Hearing Location: Green Bay	
Rule Number: Chapters Comm 2, 10, 47 and 48		47 and 48 Hea	Hearing Date: May 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations	Agency Response	
		Recommends finding middle ground.	proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the operational or financial impacts, and a summary of significant retroactive requirements will be posted on the Department's Web site. See response 5k on page 8, which addresses the standards that are referenced in Comm 10; and see response GB4 on page 39, which addresses the review time.	
		GB5b. Recommends including the alternative in the federal Energy installers, and manufacturers to have financial responsibility – instemandating double-wall containment, which is overkill.		
		GB5c. Believes changing to an inventory control of 0.5% of month unobtainable for tanks with lower throughput and will result in nu (\$400) third party tests. Recommends finding middle ground.	· · · ·	
		GB5d. States virtually every Wisconsin retail station with a card reaffected by the requirement to provide automatic line leak detection, shut-off, at unattended sites. If automatic shut-off means killing the pumprishle pump, or having a positive shut-off valve other than a faystemmodifications would be needed that would impose a huge fit	with automatic unattended facilities are intended to apply only to facilities that do not regularly have an attendant on duty on a daily basis, rather than to retail stations	

Page 50 of 53

Clearinghouse Rule Number: 07-029 Hearing		Hearing Location:	cation: Green Bay	
Rule Number: Chapters Comm 2, 10, 47 and 48  Hearing Date:		Hearing Date: May	ay 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	: Group Represented, Comments/Recommendations Oral or City and State Exhibit			Agency Response
				day. The rule text has been changed to more clearly convey this intent, and to allow an automatic alarm to 24/7 remote staff, for existing facilities.
		GB5e. States they do not have any automatic shut-off devices at overfill protection locations. Knows of one such valve that cost installation costs, or about \$2500 per tank – and they have ove requiring these devices would impose another financial burden. does not justify the means.	ts about \$1200, plus or 100 tanks, so	GB5e. See response 5x on page 12, which addresses shut-off devices for aboveground tanks, and 5rr on page 20, which addresses shut-off devices for underground tanks.
	GB5f. States requiring at least a 5-gallon spill container for an AST without a containment dike would make all of their current, approximately 4-gallon containers noncompliant, at \$150 each. Believes replacing all of those containers with a slightly larger container would be ludicrous at best.  GB5g. Comm10.520 (2) (b): States having to empty a tank if a sacrificial anode systemfalls below negative 850 millivolts would be an excessive burden, because leak detection and inventory control could otherwise continue, and testing and modifying cathodic protection systems during winter conditions has problems.		4-gallon containers	GB5f. The 5-gallon minimum is not intended to apply retroactively, and the rule text has been changed to more clearly convey this intent.
			e burden, because and testing and	GB5g. Emptying the tank would only be required if other corrective actions are not taken to repair the equipment. Also, the repair period for anode systems has been extended from 60 days to 90 days.
		GB5h. Comm10.440 (3): Believes ASTs smaller than 5000 gallebe exempt from inspections, and the exemption should be reinstatis otherwise not required, the code should more clearly convey to	ted. If this inspection	GB5h. Comm10 no longer has the 5,000 gallon threshold because STI SP001 now satisfies federal Spill Prevention Control and Countermeasure inspection requirements in 40 CFR 112 for facilities within the scope of that rule which have tank capacities larger than 1320 gallons. The rule text has been changed to not require these inspections for (1) tanks smaller than 1,100 gallons; (2) tanks for heating oil and at farms and construction projects; and (3) tank wagons, movable tanks and tank vehicles. An informational Note has been added for (1) explaining the STI SP001

Page 51 of 53

Clearinghouse Rule Number: 07-029		Не	Hearing Location: Green Bay	
Rule Number: Chapters Comm 2, 10, 47 and 48		47 and 48 He	Hearing Date: May 3, 2007	
Relating to:	Flammable, Combustible and	Hazardous Liquids		
Comments : Oral or Exhibit No.	Presenter, Group Represented, City and State	Comments/Recommendations	Agency Response	
			inspection frequency and recordkeeping; (2) noting that for almost all tanks of 5000 gallons or less, these inspections are only required to be visual; and (3) referencing optional checklists and guidance that are available on the Department's Web site.	
		GB5i. Believes the rules will impose an extreme financial burden on and retailers.	GB5i. The proposed rules have been changed in several places to (1) be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the financial impacts; and (2) be more clearly commensurate with the high fire safety and environmental contamination threats posed by the liquids being stored or dispensed.	
		GB5j. States insurance underwriters use noncompliance to negate it coverage. Indicates there are issues in the rules that will cause noncompliand attempts to be in compliance – and has extreme fears that the insigeopardized.	ompliance, despite cited that can be reviewed for improvement.	
		GB5k. States current high gas prices are partly due to low inventor the low stocks are due to needing to empty tanks for converting to have a different vapor pressure than winter fuels. Fears federal and S reducing inventories by regulating some facilities out of business, cannot afford to continue running the facility. Storage is then lost, bulk plants close in small communities and new bulk plants are too build and maintain under today's rules. A bulk plant with 150,00 secondary storage may seemsmall, but when it exists with numerou plants, substantial inventory is available. Taking clay liners away at the new requirements for spill containment and leak detection will more of those bulk plants out of business. Gasoline inventories are	summer fuels that tate rules are also where operators such as when expensive to 0 gallons of s other small and adding all of regulate some several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the operational or financial impacts. Also see response 5y on page 12, which addresses dike liners.	

Page 52 of 53

Clearinghouse Rule Number: 07-029 Hearing Location			Green Bay	
Rule Number: Chapters Comm 2, 10, 47 and 48  Hearing Date: May			·	
	Flammable, Combustible and			
Comments : Oral or Exhibit	Presenter, Group Represented, City and State	Comments/Recommendations		Agency Response
No.		in part because of an EPA regulation for vapor pressure, and are gas is \$3 a gallon. Recommends finding middle ground, which near but now seems to have been lost.		
Oral	Craig Wolf EH Wolf & Sons Slinger, Wisconsin	GB6a. Is very concerned about the code's impact on his diversified petroleum marketing business – such as his 20-tank bulk plant that stores many different products because it borders counties which have differing gasoline requirements relating to air quality. Believes storing the more marginal of those products will no longer be profitable under the new rules and will be eliminated.		GB6a. The proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the operational or financial impacts. No information was submitted identifying which new requirements would impose new costs, and identifying what those costs would be.
		GB6b. Is concerned that the investments needed for meeting the new requirements will be especially problematic for up-and-coming, but currently low-sales-volume renewable fuels, such as E-85 and soy biodiesel.		GB6b. Concern is noted; however no information was submitted identifying which new requirements would impose new costs, and identifying what those costs would be.
Oral	WilliamNoel STS Consultants Green Bay, Wisconsin	GB7a. States he has not found any corresponding regulation of Michigan.	Class IIIB liquids in	GB7a. In adjacent States, similar requirements typically apply to Class IIIB liquids, but at the local level.
		GB7b. Suggests clarifying the extent of retroactivity.		GB7b. The proposed rules have been changed in several places to be more clear, especially where misinterpretation of retroactivity has resulted in overestimating the operational or financial impacts, and a summary of significant retroactive requirements will be posted on the Department's Web site.
		GB7c. Questions whether hazardous-liquid stakeholders are ad proposed rules.	equately aware of the	GB7c. Concern is noted – however, the Department assembled a representative industry advisory group for this topic, and relied on their input.
		GB7d. Indicates some of the requirements for hazardous liquids may be overly lengthy and redundant if good engineering practices are followed, under the		GB7d. Although good engineering practices are generally required, specific requirements are also

Page 53 of 53

Clearinghouse Rule Number: 07-029 Hearing Local			Hearing Location: Green Ba	y	
Rule Number: Chapters Comm 2, 10, 47 and 48			Hearing Date: May 3, 2007		
Relating to: Flammable, Combustible and Hazardous Liquids					
Comments	Presenter,				
:	Group Represented,	Comments/Recommendations		Agency Response	
Oral or	City and State				
Exhibit					
No.					
		supervision of a qualified engineer, which is an overall code re	quirement for those included t	o provide clarity and minimize	
	C 10/H : C 2	liquids.	misunders	tandings.	

File Reference: Comm 10/Hearing Summary3