## General Maximum Weight Restrictions:

Although there is the possibility of increased weight on a particular wheel or axle or group of axles due to practical operating problems, including, but not limited to, accumulation of snow, ice, mud or dirt, the use of tire chains or minor shifting of load, the following maximum weights include absolutely all weights allowable [348.15(4)]. Class "B" highway weight limitations are 60 per cent of class "A" highway weight limitations [348.16(2)].

Any one wheel or wheels supporting one end of an axle [348.15(3)(a)].............................................................11,000 Lbs.

* Truck Tractor Steering Axle [348.15(3)(b)]............................................................................................ 13,000 Lbs.
** Single Axle (See Note) [348.15(3)(b)].................................................................................................. 20,000 Lbs.
Maximum Gross Vehicle Weight of all Axles [348.15(3)(c)]...................................................................................... 80,000 Lbs.
* Truck tractor steering axle may exceed $13,000 \mathrm{lbs}$. if the manufacturer's rated capacity of the axle and the tires are sufficient to carry the weight, but not to exceed 20,000 lbs. [348.15(3)(b)].
** $21,000 \mathrm{lbs}$. in the case of a vehicle or combination of vehicles transporting exclusively milk from the point of production to the primary market and the return of dairy supplies and dairy products from such primary market to the farm (not applicable to the National System of Interstate and Defense Highways) [348.15(3)(bg)].
** $21,500 \mathrm{lbs}$. in the case of a vehicle or combination of vehicles transporting exclusively peeled or unpeeled forest products cut crosswise or exclusively scrap metal (not applicable to the National System of Interstate and Defense Highways) [348.15(3)(br)].


## Measuring:

The distances between the foremost and rearmost of a group of axles shall be measured between axle centers to the nearest even foot, and when a fraction is exactly one-half foot, the nearest larger whole number shall be used [348.15(5m)]. Note:
"Axle" includes all wheels of a vehicle imposing weight on the highway, the centers of which are included between 2 parallel transverse vertical planes less than 42 inches apart, extending across the full width of vehicle and load. Therefore, two axles less than 42 inches apart are considered to be one axle and can carry no more than a single axle [348.01(2)(a)].
"Tandem axle" means any 2 or more consecutive axles whose centers are 42 or more inches apart and which are individually attached to or articulated from, or both, a common attachment to the vehicle including a connecting mechanism designed to equalize the load between axles [348.01(2)(c)].

Any axle of a vehicle or combination of vehicles which does not impose on the highway at least $8 \%$ of the gross weight of the vehicle or combination of vehicles may not be counted as an axle [348.15(8)].

Request form SP4370 when hauling under the provisions of 348.15(3)(br), exclusively peeled or unpeeled forest products cut crosswise OR exclusively scrap metal.

Request form SP4415 for the motor vehicle SIZE regulation summary.
Request form SP4416 when hauling under permits issued pursuant to $348.27(9 \mathrm{~m})$, raw forest and agricultural products.
Request form SP4417 when hauling under the provisions of $348.15(3)(\mathrm{bg})$, transporting exclusively milk from point of production to primary market and return of dairy supplies and dairy products from such primary market to the farm.

## Permits Issued by Division of Motor Vehicles:

All applications for permits to transport oversize and/or overweight loads over State Trunk Highways shall be made to the Wisconsin Department of Transportation, Division of Motor Vehicles, Motor Carrier Services Section, 4802 Sheboygan Ave. Room 151, P. O. Box 7980, Madison, Wisconsin 53707-7980.

Applications by telephone shall be submitted only to the main office at Madison, telephone: (608) 266-7320 and will be accepted from authorized persons representing companies which have made previous arrangements for permits via telephone. Applications by telephone from persons or companies which have not made previous arrangements will be accepted only in cases of emergency which directly affect public health or safety and not as a convenience to the applicant or to minimize delay in the delivery of the vehicle or load.

## MAXIMUM WEIGHT LIMITATIONS CHART <br> Vehicle Not In Combination

Column $\mathbf{A}$ - Distance in Feet between foremost and rearmost axles of a group
Column B-2 consecutive axles: of a 2-axle vehicle; OR of any vehicle having a total of 3 or more axles
Column C - 3 consecutive axles: of a 3-axle vehicle; OR of any vehicle having a total of 4 or more axles
Column D-4 consecutive axles: of a 4-axle vehicle; OR of any vehicle having a total of 5 or more axles

ColumnE-5 consecutive axles: of a 5-axle vehicle; OR of any vehicle having a total of 6 or more axles
Column F - 6 consecutive axles of any vehicle having a total of 6 or more axles
Column G-7 consecutive axles: of a 7-axle vehicle; OR of any vehicle having a total of 7 or more axles
Column H-8 consecutive axles: of an 8-axle vehicle; OR of any vehicle having a total of 8 or more axles

Maximum Gross Weight in Pounds on a Group of Axles

| A - Feet | B-2 axles | C-3 axles | D-4 axles | E-5 axles | F-6 axles | G-7 axles | H-8 axles |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | 34,000 |  |  |  |  |  |  |
| 5 | 34,000 |  |  |  | Instructions: Use this chart to determine maximum gross weight in pounds, on a group of axles for a vehicle not in combination, on Class " A " highways. See examples of vehicles below. |  |  |
| 6 | 34,000 |  |  |  |  |  |  |
| 7 | 34,000 | 37,000 |  |  |  |  |  |
| 7.5-8 | 35,000 | 38,500 |  |  |  |  |  |
| 8.1-8.4 | 38,000 | 42,000 |  |  |  |  |  |
| 9 | 39,000 | 43,000 |  |  |  |  |  |
| 10 | 40,000* | 43,500 |  |  |  |  |  |
| 11 |  | 44,500 |  |  |  |  |  |
| 12 |  | 45,000 | 55,500 |  |  |  |  |
| 13 |  | 46,000 | 60,000 |  |  |  |  |
| 14 |  | 46,500 | 60,500 |  |  |  |  |
| 15 |  | 47,500 | 61,500 |  |  |  |  |
| 16 |  | 48,000 | 62,000 | 64,200 |  |  |  |
| 17 |  | 49,000 | 63,000 | 71,700 |  |  |  |
| 18 |  | 49,500 | 63,500 | 72,200 |  |  |  |
| 19 |  | 50,500 | 64,500 | 73,000 |  |  |  |
| 20 |  | 51,500 | 65,000 | 73,000 | 73,000 |  |  |
| 21 |  | 52,200 | 66,000 | 73,000 | 73,000 | 73,000 |  |
| 22 |  | 52,900 | 66,500 | 73,000 | 73,000 | 73,000 |  |
| 23 |  | 53,600 | 67,500 | 73,000 | 73,000 | 73,500 |  |
| 24 |  | 54,300 | 68,500 | 73,000 | 73,000 | 74,000 |  |
| 25 |  | 55,000 | 69,000 | 73,000 | 73,000 | 74,500 | 80,000 |
| 26 |  | 55,700 | 69,500 | 73,000 | 73,000 | 75,000 | 80,000 |
| 27 |  | 56,500 | 70,500 | 73,000 | 73,000 | 76,000 | 80,000 |
| 28 |  | 57,100 | 71,300 | 73,000 | 73,000 | 76,500 | 80,000 |
| 29 |  | 58,000 | 72,000 | 73,000 | 73,000 | 77,000 | 80,000 |
| 30 |  | 58,500 | 72,700 | 73,000 | 73,000 | 77,500 | 80,000 |
| 31 |  | 59,500 | 73,000 | 73,000 | 73,000 | 78,000 | 80,000 |
| 32 |  | 60,000** | 73,000** | 73,000** | 73,000** | 78,500 | 80,000** |
| 33 |  |  |  |  |  | 79,500 |  |
| 34 |  |  |  |  |  | 80,000*** |  |

20,000 pounds for a single axle


## MAXIMUM WEIGHT LIMITATIONS CHART Combination of Vehicles

Column A - Distance in Feet between foremost and rearmost axles of a group
Column B-2 consecutive axles of any combination of vehicles having a total of 3 or more axles
Column C-3 consecutive axles of any combination of vehicles having a total of 4 or more axles
Column D-4 consecutive axles of any combination of vehicles having a total of 5 or more axles

Column E-5 consecutive axles of any combination of vehicles having a total of 5 or more axles
Column F- 6 consecutive axles of any combination of vehicles having a total of 6 or more axles
Column G-7 consecutive axles of any combination of vehicles having a total of 7 or more axles
Column H-8 consecutive axles of any combination of vehicles Maximum Gross Weight in Pounds on a Group of Axles having a total of 8 or more axles

| A - Feet | B-2 axles | C-3 axles | D-4 axles | E-5 axles | F-6 axles | G-7 axles | H-8 axles |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | 34,000 |  |  |  |  |  |  |
| 5 | 34,000 |  |  |  | Instructions: Use this chart to determine maximum gross weight in pounds, on a group of axles for a combination of vehicles, on Class "A" highways. See examples of combination of vehicles below. <br> * Maximum at 10 or more feet between axles <br> ** Maximum at 32 or more feet between axles <br> *** Maximum at 34 or more feet between axles <br> **** Maximum at 51 or more feet between axles |  |  |
| 6 | 34,000 |  |  |  |  |  |  |
| 7 | 34,000 | 37,000 |  |  |  |  |  |
| 7.5-8 | 35,000 | 38,500 |  |  |  |  |  |
| 8.1-8.4 | 38,000 | 42,000 |  |  |  |  |  |
| 9 | 39,000 | 43,000 |  |  |  |  |  |
| 10 | 40,000* | 43,500 | 48,500 |  |  |  |  |
| 11 |  | 44,500 | 49,500 |  |  |  |  |
| 12 |  | 45,000 | 50,000 |  |  |  |  |
| 13 |  | 46,000 | 50,500 | 62,500 |  |  |  |
| 14 |  | 46,500 | 51,500 | 62,500 |  |  |  |
| 15 |  | 47,500 | 52,000 | 62,500 |  |  |  |
| 16 |  | 48,000 | 52,500 | 62,500 |  |  |  |
| 17 |  | 49,000 | 53,500 | 63,200 | 64,000 |  |  |
| 18 |  | 49,500 | 54,100 | 64,400 | 65,000 |  |  |
| 19 |  | 50,500 | 55,100 | 65,000 | 65,500 |  |  |
| 20 |  | 51,500 | 56,000 | 65,700 | 66,000 |  |  |
| 21 |  | 52,200 | 56,800 | 66,900 | 66,900 | 73,000 |  |
| 22 |  | 52,900 | 57,600 | 67,700 | 67,700 | 73,000 |  |
| 23 |  | 53,600 | 58,400 | 68,900 | 68,900 | 73,500 |  |
| 24 |  | 54,300 | 59,200 | 70,000 | 70,000 | 74,000 |  |
| 25 |  | 55,000 | 60,000 | 71,000 | 71,000 | 74,500 | 80,000 |
| 26 |  | 55,700 | 60,800 | 72,000 | 72,000 | 75,000 | 80,000 |
| 27 |  | 56,500 | 61,600 | 72,800 | 72,800 | 76,000 | 80,000 |
| 28 |  | 57,100 | 62,400 | 73,000 | 73,000 | 76,500 | 80,000 |
| 29 |  | 58,000 | 63,200 | 73,000 | 73,000 | 77,000 | 80,000 |
| 30 |  | 58,500 | 64,000 | 73,000 | 73,000 | 77,500 | 80,000 |
| 31 |  | 59,500 | 64,000 | 73,000 | 73,000 | 78,000 | 80,000 |
| 32 |  | 60,000** | 64,000 | 73,000 | 73,000 | 78,500 | 80,000** |
| 33 |  |  | 64,000 | 73,000 | 74,000 | 79,500 |  |
| 34 |  |  | 64,500 | 73,000 | 74,500 | 80,000*** |  |
| 35 |  |  | 65,500 | 73,000 | 75,000 |  |  |
| - 36 |  |  | 66,000 | 73,000 | 75,500 |  |  |
| - 37 |  |  | 66,500 | 73,000 | 76,000 |  |  |
| - 38 |  |  | 67,500 | 73,000 | 77,000 |  |  |
| 39 |  |  | 68,000 | 73,000 | 77,500 |  |  |
| 40 |  |  | 68,500 | 73,000 | 78,000 |  |  |
| 41 |  |  | 69,500 | 73,500 | 78,500 |  |  |
| 42 |  |  | 70,000 | 74,500 | 79,000 |  |  |
| 43 |  |  | 70,500 | 75,000 | 80,000 |  |  |
| 44 |  |  | 71,500 | 75,500 | 80,000 |  |  |
| 45 |  |  | 72,000 | 76,000 | 80,000 |  |  |
| 46 |  |  | 72,500 | 77,000 | 80,000 |  | - |
| 47 |  |  | 73,500 | 77,500 | 80,000 | consecutive sets | tandem axles |
| 48 |  |  | 74,000 | 78,000 | 80,000 | mpose on the hig | y a gross load |
| 49 |  |  | 74,500 | 78,500 | 80,000 | 4,000 pounds ea | the overall |
| 50 |  |  | 75,500 | 79,500 | 80,000 | f such consecutiv | ets of tandem |
| 51 |  |  | 76,000**** | 80,000**** | 80,000**** | xles is 36 feet or | [348.15(3)(d) |

# Examples of Maximum Weight that may be imposed on Class "A" Highways By axle, axle groups and gross weight of various vehicles 

Measuring: [348.15(5m)]
The distances between the foremost and rearmost of a group of axles shall be measured between axle CENTERS to the nearest even foot, and when a fraction is exactly one-half foot, the nearest larger whole number shall be used. Example: 50 feet 5 inches $=50$ feet; 50 feet 6 inches $=51$ feet.

## Example No. 1

1. Maximum weight that may be imposed by any axle of this vehicle is $20,000 \mathrm{lbs}$.
2. Maximum weight by the group of axles 1 and 2 when 10 feet or more apart is 40,000 lbs.


## Example No. 2

1. Maximum weight that may be imposed by any axle of this vehicle is $20,000 \mathrm{lbs}$.
2. Maximum weight by the group of axles 1 and 2 with 10 feet spacing is $40,000 \mathrm{lbs}$
3. Maximum weight by the group of axles 2 and 3 with 4 feet spacing is $34,000 \mathrm{lbs}$.
4. Maximum weight by the group of axles 1,2 and 3 with a total spacing of 14 feet is $46,500 \mathrm{lbs}$.


## Example No. 3

1. Maximum weight that may be imposed by a truck tractor steering axle is $13,000 \mathrm{lbs}$. By any other axle, 20,000 lbs.
2. Maximum weight by the group of axles 1 and 2 is $33,000 \mathrm{lbs}$.
3. Maximum weight by the group of axles 2 and 3 with 28 feet spacing is 40,000 lbs.
4. Maximum weight by the group of axles 3 and 4 with 4 feet spacing is $34,000 \mathrm{lbs}$.
5. Maximum weight by the group of axles 1,2 and 3 is $53,000 \mathrm{lbs}$.
6. Maximum weight by the group of axles 2,3 and 4 is $54,000 \mathrm{lbs}$.


## Example No. 4

1. Maximum weight that may be imposed by a truck tractor steering axle is $13,000 \mathrm{lbs}$. By any other axle, 20,000 lbs.
2. Maximum weight by the group of axles 1 and 2 is $33,000 \mathrm{lbs}$.
3. Maximum weight by the group of axles 2 and 3 with 4 feet spacing is 34,000 lbs.
4. Maximum weight by the group of axles 4 and 5 with 4 feet spacing is $34,000 \mathrm{lbs}$.
5. Since there is 36 feet between the group of axles 2, 3, 4 and 5 each consecutive set of tandem axles may impose $34,000 \mathrm{lbs}$. To attain $80,000 \mathrm{lbs}$., the remaining $12,000 \mathrm{lbs}$. may be imposed only by axle no. 1.
6. Maximum weight that this vehicle may impose is $80,000 \mathrm{lbs}$. See chart on previous page (axles 1 to 5 have 51 feet spacing).


Example No. 5

1. Maximum weight that may be imposed by a truck tractor steering axle is $13,000 \mathrm{lbs}$. By any other axle, 20,000 lbs.
2. Maximum weight by the group of axles 1 and 2 is $33,000 \mathrm{lbs}$.
3. Maximum weight by the group of axles 2 and 3 with 22 feet spacing is $40,000 \mathrm{lbs}$.
4. Maximum weight by the group of axles 3 and 4 with 7 feet spacing is $34,000 \mathrm{lbs}$.
5. Maximum weight by the group of axles 4 and 5 is $40,000 \mathrm{lbs}$.
6. Maximum weight by the group of axles 2,3 and 4 OR 3,4 , and 5 is $58,000 \mathrm{lbs}$.
7. Maximum weight by the group of axles $2,3,4$ and 5 is $76,000 \mathrm{lbs}$.

8. Maximum weight is $80,000 \mathrm{lbs}$.
