

**SENATE AMENDMENT 1,
TO 2001 SENATE BILL 330**

January 29, 2002 – Offered by Senator BAUMGART.

1 At the locations indicated, amend the bill as follows:

2 **1.** Page 1, line 4: delete lines 4 to 6 and substitute:

3 “**SECTION 1m.** 20.370 (1) (Lu) of the statutes is created to read:

4 20.370 (1) (Lu) *Fish and wildlife habitat.* From the Wisconsin outdoor wildlife
5 heritage trust fund, a sum sufficient for the maintenance and improvement of fish
6 and wildlife habitat as provided in s. 23.0919.”.

7 **2.** Page 1, line 6: after that line insert:

8 “**SECTION 1r.** 23.0919 of the statutes is created to read:

9 **23.0919 Wisconsin outdoor wildlife heritage trust fund.** Expenditures
10 from the Wisconsin outdoor wildlife heritage trust fund may be used only for the
11 improvement and maintenance of fish and wildlife habitat. For purposes of this

1 section, improvement and maintenance of fish and wildlife habitat does not include
2 the acquisition of land for such habitat.”.

3 (END)