

Ag 30

STATE OF WISCONSIN)
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DEPARTMENT OF AGRICULTURE)

TO ALL TO WHOM THESE PRESENTS SHALL COME, GREETING:

I, D. N. McDowell, Secretary of Agriculture, and custodian of the official records of the Department of Agriculture of the State of Wisconsin, do hereby certify that the annexed order amending and adopting rules relating to minimum standards for manufacturing milk, Wis. Adm. Code chapter Ag 30, was duly issued by this department on March 29, 1968.

I further certify that said copy has been compared by me with the original on file in this department and that the same is a true copy thereof, and of the whole of such original.

IN WITNESS WHEREOF, I have hereunto set my hand at Madison, Wisconsin, this 29th day of March, 1968.



Secretary of Agriculture

Docket No. 782.

ORDER OF THE DEPARTMENT OF AGRICULTURE
AMENDING AND ADOPTING RULES

Pursuant to authority vested in the Department of Agriculture by sections 93.07 (1), 97.04, 97.34 and 97.37, Wis. Stats., the Department of Agriculture hereby amends and adopts rules as follows:

1. Section Ag 30.03 (9) of the Wisconsin administrative code is renumbered Ag 30.03 (9) (a) and amended to read:

Ag 30.03 (9) (a) Flanks, bellies and tails of cows shall be free from visible dirt at the time of milking. The udder and teats shall be wiped immediately before milking with a single service towel, or^a/clean cloth, dipped in an effective sanitizing solution. Washing or spraying may be substituted if udder and teats are wiped dry with a single service towel, or^a/clean cloth. Milking machine teat cups and inflations shall be dipped in an effective sanitizing solution between the milking of each individual cow. Milkers' hands shall be washed immediately before milking and kept clean during the milking process. Wet-hand milking is prohibited. Milk stools and surcingles shall be kept clean and stored in a clean place.

2. Section Ag 30.03 (9) (b) of the Wisconsin administrative code is adopted to read:

Ag 30.03 (9) (b) Abnormal milk shall be kept out of the milk supply. Milk from cows treated with antibiotics shall be excluded for such period of time as necessary to keep the milk supply free from antibiotics. No dusty or objectionably strong-flavored feeds

shall be fed to cows just before or during milking.

3. Section Ag 30.07 (1) of the Wisconsin administrative code is amended to read:

Ag 30.07 (1) Every plant operator shall examine by sight and smell all milk and cream received by him. Bacteriological and sediment tests to determine the sanitary quality of such milk or cream shall be conducted at least once each month. Test results of all tests made of a producer's milk or cream shall be furnished the producer within 30 days after the test is completed. Prior to receiving a producer's first delivery the plant operator shall conduct bacteriological and sediment tests of his milk or cream, unless such producer has furnished a copy of his test records for the past 90 days from another plant, as required by section Ag 30.10 (2), showing that his milk or cream was not of undergrade sanitary quality during such 90-day period. Screening tests for the detection of mastitis may be conducted at any time and results reported to the producer if evidence of abnormal milk is found.

4. The title of section Ag 30.08 of the Wisconsin administrative code is amended to read "Notice and rejection; test samples."

5. Section Ag 30.08 (5) of the Wisconsin administrative code is adopted to read:

Ag 30.08 (5) Dairy plants, on reasonable notice from the department, shall collect and furnish to the department fresh milk samples of milk received from individual producers. Samples may be requested once every 4 months or more often as the department considers necessary for animal health and milk quality testing and examination. All samples shall be identified with the patron num-

ber and date of collection and shall be kept under refrigeration or ice at a temperature below 40° F. until they are transferred to department inspectors.

6. Section Ag 30.10 of the Wisconsin administrative code is renumbered Ag 30.10 (1) and amended to read:

Ag 30.10 (1) Every plant operator shall keep for at least one year a record for each producer showing the results of farm inspections, the dates and results of all bacteriological and sediment tests, and the date and quantity of any insanitary or adulterated milk received from such producer. The plant operator shall furnish or forward a copy of such record to the producer or his authorized agent within 24 hours after receipt of his written request. Such record may be used by the producer as evidence of his 90-day milk quality and farm inspection record for purposes of milk transfer as provided in subsection (2).

7. Sections Ag 30.10 (2), (3) and (4) of the Wisconsin administrative code are adopted to read:

Ag 30.10 (2) Before a producer transfers his milk or cream from one plant to another, he shall first furnish the operator of the plant to which the milk is being transferred with a copy of all farm inspection and milk quality records received by him for milk produced during the past 90 days, or if such records are not available, with a copy of records obtained from the plant last receiving his milk as provided in subsection (1). No milk may be transferred without such records unless the producer certifies in writing that he received no records within the past 90 days or is unable to furnish them, and that he has made a request for such records as

provided in subsection (1) and the plant operator has failed or refused to furnish or forward them within the time allowed. Any failure or refusal of the plant operator to furnish or forward such records within the time allowed shall be reported to the department by the operator of the plant to which the milk is being transferred. The 90-day farm inspection and milk quality record, along with other tests and inspections conducted prior to receiving a producer's milk, shall be used in determining acceptability of a producer's milk for transfer.

(3) No plant operator shall accept the milk or cream of a producer transferring from another plant until he has: (a) received a copy of his 90-day farm inspection and milk quality record or a statement of non-availability as provided in subsection (2); (b) completed a farm inspection as required by section Ag 30.02; and (c) completed bacteriological and sediment tests, as required by section Ag 30.07 (1). Bacteriological and sediment tests shall be conducted whenever milk quality and farm inspection records are not available, or the 90-day record discloses that the milk or cream was of undergrade sanitary quality at any time during the preceding 90-day period.

(4) If unsatisfactory farm conditions are disclosed on the initial farm inspection, no milk or cream may be accepted until a re-inspection discloses the producer is in compliance with farm sanitary requirements of section Ag 30.03. If initial milk quality tests disclose that the milk is of undergrade sanitary quality, no milk or cream may be accepted until a subsequent test discloses

that the milk is of acceptable sanitary quality.

The rules contained herein shall take effect as provided in section 227.026, Wis. Stats.

Dated: March 29, 1968.

STATE OF WISCONSIN
DEPARTMENT OF AGRICULTURE

By /s/ D. N. McDowell
 Secretary of Agriculture