

Ag 80

STATE OF WISCONSIN)
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DEPARTMENT OF AGRICULTURE)

TO ALL TO WHOM THESE PRESENTS SHALL COME, GREETING:

I, Donald E. Wilkinson, Secretary of Agriculture, and custodian of the official records of the State of Wisconsin Department of Agriculture, do hereby certify that the annexed order amending, repealing and recreating and creating rules relating to Grade A milk and milk products, Wis. Adm. Code Chapter Ag 80, was duly adopted by this department on November 23, 1971.

I further certify that said copy has been compared by me with the original on file in this department and that the same is a true copy thereof, and of the whole of such original.

IN WITNESS WHEREOF, I have hereunto set my hand at Madison, Wisconsin, this 23rd day of November, 1971.


Secretary of Agriculture

Docket No. 949.

ORDER OF THE DEPARTMENT OF AGRICULTURE
AMENDING, REPEALING AND RECREATING AND CREATING RULES

Pursuant to authority vested in the Department of Agriculture by sections 93.07 (1) and 97.24, Wis. Stats., the Department of Agriculture hereby amends, repeals and recreates and creates rules as follows:

1. Sections Ag 80.01 (6), (7), (9) and (15) of the Wisconsin administrative code are amended to read:

Ag 80.01 (6) Whipping cream is cream which contains not less than 30% milk fat. Nonfat dry milk, lactose and harmless stabilizers and emulsifiers may be added.

(7) Half and half is a product consisting of milk or skim milk and cream which contains not less than 10.5% milk fat. Lactose, nonfat dry milk and harmless stabilizers and emulsifiers may be added.

(9) Whipped cream is cream to which a harmless gas has been added to cause whipping of the product. It may contain sugar, nonfat dry milk, lactose, harmless flavoring and harmless stabilizers and emulsifiers.

(15) Flavored milk is milk flavored with harmless food flavoring and may be sweetened. It may contain salt, nonfat dry milk, lactose, food grade acids and harmless stabilizers and emulsifiers, and contains not less than 3.3% milk fat. The common or usual name of the flavoring used must immediately precede

the product name.

2. Section Ag 80.01 (24) of the Wisconsin administrative code is repealed and recreated to read:

Ag 80.01 (24) A Grade A transfer station is any building in which Grade A milk or milk products are transferred directly from the farm bulk pick-up tank into an over-the-road transport tank.

3. Section Ag 80.03 of the Wisconsin administrative code is amended to read:

Ag 80.03 Fortified milk and milk products. Milk and milk products shall be labeled "fortified" only if fortified with vitamins and/or minerals as provided in Wis. Adm. Code chapter Ag 71. Lactose, nonfat dry milk and concentrated skim milk may be added ingredients. Each container of milk or milk product which has been fortified with vitamins and/or minerals shall be plainly labeled to show the number of units or milligrams of vitamins and/or minerals per quart and shall also be labeled to show the addition of any lactose, any nonfat dry milk or concentrated skim milk.

4. Section Ag 80.05 (2) of the Wisconsin administrative code is amended to read:

Ag 80.05 (2) Bacterial plate counts, coliform determinations, phosphatase tests, and other laboratory tests shall conform to the procedures in "Standard Methods for the Examination of Dairy Products", Twelfth Edition (1967), copies of which are on file at the offices of the department of agriculture, secretary of state and revisor of statutes, and which may be obtained from American Public Health Association, Inc., 1790 Broadway, New York, N. Y. 10019,

and in "Official Methods of Analysis of the Association of Official Analytical Chemists", Eleventh Edition (1970), copies of which are on file at the offices of the department of agriculture, secretary of state and revisor of statutes, and which may be obtained from Association of Official Analytical Chemists, Inc., Box 540, Benjamin Franklin Station, Washington, D. C. 20044. Examinations may include such other chemical and physical determinations as the department may deem necessary for the detection of adulteration. Bioassays and analyses of the vitamin and mineral content of fortified milk and milk products shall be made when required by the department, in a laboratory approved by the department for such examination.

5. Sections Ag 80.08 (23) and (24) of the Wisconsin administrative code are created to read:

Ag 80.08 (23) Grade A transfer station requirements. Grade A transfer stations shall meet all applicable items of compliance as set forth in this section except those that apply to processing and storage of milk and milk products. All vehicles engaged in the transfer of milk and milk products shall be within the confines of the transfer station during the time of transfer. Existing installations not meeting requirements of this subsection shall be brought into compliance by July 1, 1972.

(24) Grade A dairy plant requirements. Grade A dairy plants, including receiving stations, shall meet the following physical requirements:

(a) Grade A dairy plants and receiving stations shall maintain a bulk unloading room in which milk shall be unloaded.

(b) Satisfactory milk storage facilities shall be provided either in connection with the bulk unloading room or in a completely separate room.

(c) Separate facilities for pumping and storage of Grade A milk shall be provided as required by section Ag 80.08.

(d) Existing installations not meeting requirements of paragraph (a) shall be brought into compliance by January 1, 1975.

6. Sections Ag 80.10 (1) and (2) of the Wisconsin administrative code are repealed and recreated to read:

Ag 80.10 Facilities for ungraded products. (1) No Grade A dairy plant shall receive any milk or milk products which have been in contact with equipment with which ungraded milk or milk products have been in contact unless such equipment has been first thoroughly cleaned and subjected to an effective bactericidal treatment.

(2) No Grade A dairy plant shall process any ungraded milk or milk products other than those intended for frozen desserts or other products unless approved in writing by the department. When ungraded products are permitted, the following separate facilities and equipment shall be maintained and identified:

(a) A separate pump and unloading line in the bulk unloading room to receive ungraded milk or milk products.

(b) A separate line between the bulk unloading room and storage tank used for the storage of ungraded milk or milk products prior to processing.

7. Section Ag 80.10 (4) of the Wisconsin administrative code

is created to read:

Ag 80.10 (4) All bulk unloading rooms used for the receipt of Grade A and ungraded products shall have the unloading pump and pipelines clearly labeled in a permanent fashion so that they may be readily identified.

8. Section Ag 80.11 (1) of the Wisconsin administrative code is amended to read:

Ag 80.11 Transferring or dipping milk; delivery containers.

(1) The sale of dipped milk is prohibited. No milk shall be transferred from a bulk container to a consumer container except at a Grade A dairy plant licensed for that purpose.

The rules contained herein shall take effect as provided in section 227.026, Wis. Stats.

Dated: November 23, 1971.

STATE OF WISCONSIN
DEPARTMENT OF AGRICULTURE

By /s/ Donald E. Wilkinson
Secretary of Agriculture