

## Chapter NR 230

## INORGANIC CHEMICAL MANUFACTURING

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**NR 230.01 Purpose.** The purpose of this chapter is to establish effluent limitations, standards of performance, and pretreatment standards for discharges of process wastes from the inorganic chemical manufacturing category of point sources and subcategories thereof.

**Note:** The authority for promulgation of this chapter is set forth in Wis. Adm. Code chapter NR 205.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.02 Applicability.** The effluent limitations, standards of performance, pretreatment standards, and other provisions in this chapter are applicable to pollutants or pollutant properties in discharges of process waste resulting from manufacture of the inorganic chemicals listed in table 1.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.03 Definitions.** The following definitions are applicable to terms used in this chapter. Definitions of other terms and meanings of abbreviations are set forth in Wis. Adm. Code chapter NR 205. ✓

(1) "CN,A" means those cyanides amenable to chlorination, as determined by the analytical methods specified in Wis. Adm. Code chapter NR 219. ✓

(2) "Cr +6" means hexavalent chromium.

(3) "Cr T" means total chromium.

(4) "Iron" means the total iron present in process waste effluent.

(5) "Lead" means the total lead present in process waste effluent.

(6) "Mercury" means the total mercury present in process waste effluent.

(7) "Product" means the inorganic chemical identified in table 1 except that for hydrogen peroxide it means the 100 percent solution.

(8) "Chrome pigments" means chrome yellow, chrome orange, chrome green, zinc yellow, and iron blue.

(9) "Zinc A" means that limitations for this parameter are applicable only to discharges from facilities producing zinc yellow.

(10) "Contaminated non-process wastewater" means any water which, during manufacturing or processing, comes into incidental contact with any raw material, intermediate product, finished product, by-product or waste product by means of (1) rainfall runoff; (2) accidental spills; (3) accidental leaks caused by the failure of process equipment, which are repaired within the shortest reasonable time not to exceed 24 hours after discovery; and (4) discharges from safety showers and related personal safety equipment: Provided, that all reasonable measures have been taken to prevent, reduce and control such contact to the maximum extent feasible; and to mitigate the effects of such contact once it has occurred.

(11) Entries in the columns of table 1 of this chapter have the following meanings.

(a) "I" means the limitations for incompatible pollutants set forth in accordance with column I shall apply.

(b) "III" means the limitations for incompatible pollutants set forth in accordance with column III shall apply.

(c) "N" means there shall be no discharge to surface waters.

(d) "NB" means there shall be no discharge to surface waters except that residual brine and depleted liquor may be returned to the body of water from which the brine solution was originally withdrawn.

(e) "NL" means there are no limitations for incompatible pollutants.

(f) "Nx" means there shall be no discharge to surface waters resulting from the manufacture of this product other than that allowed for other products or processes in the same facility.

(g) "Nx1" means there shall be no discharge to surface waters except in accordance with sections NR 230.07 (1) and (3).

(h) "Nx2" means there shall be no discharge to surface waters except in accordance with section NR 230.07 (2).

(i) "T2" means that applicable limitations are set forth in table 2.

(j) "T3" means that applicable limitations are set forth in table 3.

(k) "T4" means that applicable limitations are set forth in table 4.

(l) "T5" means that applicable limitations are set forth in table 5.

(m) "T6" means that applicable limitations are set forth in table 6.

(n) "T7" means that applicable limitations are set forth in table 7.

(o) "T8" means that applicable limitations are set forth in table 8.

(p) "T9" means that applicable limitations are set forth in table 9.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.04 Compliance with effluent limitations and standards.** Discharge of pollutants from facilities subject to the provisions of this chapter shall not exceed, as appropriate:

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(1) By July 1, 1977 effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available;

(2) By July 1, 1977 pretreatment standards for existing discharges to publicly owned treatment works;

(3) By July 1, 1983 effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable;

(4) Standards of performance for new sources; or

(5) Pretreatment standards for new sources discharging to publicly owned treatment works.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.05 Modification of effluent limitations.** (1) Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available may be modified in accordance with this section.

(2) An individual discharger or other interested person may submit evidence to the department that factors relating to the equipment or facilities involved, the process applied, or other such factors related to such discharger are fundamentally different from the factors considered in the establishment of the effluent limitations. On the basis of such evidence or other available information the department will make a written determination that such factors are or are not fundamentally different for that facility compared to those specified in the applicable sections of the EPA development documents identified in subsection (3) below. If such fundamentally different factors are found to exist, the department shall establish for the discharge effluent limitations in the WPDES permit either more or less stringent than the limitations in this chapter, to the extent dictated by such fundamentally different factors. Such limitations must be approved by EPA which may approve, disapprove, or specify other limitations.

(3) The EPA development documents for effluent limitations guidelines and new source performance standards, identified by segment title, by EPA document number, and by publication date, applicable in accordance with subsection (2) above are:

Major Inorganic Products, EPA 440/1-74-007a, March 1974  
Significant Inorganic Products, EPA 440/1-75-037, May 1975

(4) Copies of the development documents identified in subsection (3) above are available for inspection at the office of the department of natural resources, the secretary of state's office, and the office of the revisor of statutes, and may be obtained for personal use from the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20460.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.06 Application of effluent limitations and standards.** (1) The effluent limitations and standards set forth in this chapter shall be used in accordance with this section to establish the quantity

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or quality of pollutants or pollutant properties which may be discharged by a point source subject to the provisions of this chapter, except as;

(a) They may be modified in accordance with section NR 230.05,

(b) They may be superseded by more stringent limitations and standards necessary to achieve water quality standards or meet other legal requirements, or

(c) They may be supplemented or superseded by standards or prohibitions for toxic pollutants or by additional limitations for other pollutants required to achieve water quality.

(2) The production basis for application of the limitations and standards set forth in this chapter shall be the daily average for a maximum month for the facility in each subcategory subject to the provisions of this chapter.

(3) The provisions of this chapter are not applicable to discharges from plants manufacturing sulfuric acid by burning sulfides or recovering sulfuric acid from waste streams of other processes such as oil refining or metallurgical operations.

(4) The provisions of this chapter are not applicable to discharges from plants producing titanium dioxide using processes in which beneficiation of raw ilmenite ore and chlorination are inseparably combined in the same process step.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.07 Discharges from impoundments.** (1) A process wastewater impoundment which is designed, constructed and operated so as to contain the precipitation from the 10 year, 24 hour rainfall event for the area in which such impoundment is located may discharge that volume of process wastewater which is equivalent to the volume of precipitation that falls within the impoundment in excess of that attributable to such rainfall event when it occurs.

(2) A process wastewater impoundment which is designed, constructed and operated so as to contain the precipitation from the 25 year, 24 hour rainfall event for the area in which such impoundment is located may discharge that volume of process wastewater which is equivalent to the volume of precipitation that falls within the impoundment in excess of that attributable to such rainfall event when it occurs.

(3) During any calendar month, there may be discharged from a process wastewater impoundment either a volume of process wastewater equal to the difference between the precipitation for that month which falls within the impoundment and the evaporation for that month. Such process wastewater discharges shall have a pH within the range of 6.0 to 9.0, concentrations of suspended solids not exceeding a 30 day average of 25 mg/1 or a daily maximum of 50 mg/1, and, in the case of process wastewaters from the manufacture of hydrofluoric acid, fluoride concentrations not exceeding 15 mg/1 and 30 mg/1 respectively.

(4) The 10 year and 25 year, 24 hour rainfall events for the impoundment location shall be as set forth in Wis. Adm. Code section NR 205.05.

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.10 Effluent limitations, best practicable treatment.** (1) The effluent limitations for specific subcategories set forth in column I of table 1 establish, except as provided in sections NR 230.05 and NR 230.06, the quantity or quality of pollutants or pollutant properties which may be discharged by a facility subject to the provisions of this chapter after application to process wastes of the best practicable control technology currently available.

(2) The entries in column I of table 1 shall have the meanings set forth in section NR 230.03 (11).

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.11 Effluent limitations, best available treatment.** (1) The effluent limitations for specific subcategories set forth in column II of table 1 establish, except in accordance with section NR 230.06, the quantity or quality of pollutants or pollutant properties which may be discharged by a facility subject to the provisions of this chapter after application to process wastes of the best available technology economically achievable.

(2) The entries in column II of table 1 shall have the meanings set forth in section NR 230.03 (11).

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.12 Standards of performance.** (1) The effluent limitations set forth in column III of table 1 establish, except in accordance with section NR 230.06, the quantity or quality of pollutants or pollutant properties which may be discharged by a facility which is a new source subject to the provisions of this chapter.

(2) The entries in column III of table 1 shall have the meanings set forth in section NR 230.03 (11).

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.13 Pretreatment standards for new sources.** (1) The pretreatment standards for discharges to publicly owned treatment works from new sources subject to the provisions of this chapter shall be as set forth in Wis. Adm. Code chapter NR 211. In addition the limitations for incompatible pollutants for specific subcategories shall be those set forth in column IV of table 1. Wastewaters from such new sources may not be discharged to publicly owned treatment works except in compliance with this section.

(2) The entries in column IV of table 1 shall have the meanings set forth in section NR 230.03 (11).

**History:** Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**NR 230.14 Pretreatment standards for existing sources.** (1) The pretreatment standards for discharges to publicly owned treatment works from existing sources subject to the provisions of this chapter shall be as set forth in Wis. Adm. Code chapter NR 211. In

addition the limitations for incompatible pollutants for specific sub-categories shall be those set forth in column V of table 1. Wastewaters from such new sources may not be discharged to publicly owned treatment works except in compliance with this section.

(2) The entries in column V of table 1 shall have the meanings set forth in section NR 230.03(11).

History: Cr. Register, August, 1976, No. 248, eff. 9-1-76.

**Table 1**  
**Effluent Limitations and Standards**

Product Subcategory	Columns				
	I	II	III	IV	V
Aluminum fluoride	N	N	N	III	I
Aluminum chloride	T2	T4	T6	T8	T8
Aluminum sulfate	Nx1	Nx2	Nx2	III	I
Ammonium chloride, from NH <sub>3</sub> = C1 gas	N	N	N	T8	T8
Ammonium chloride, recovery (1)	T2	N	N	T8	T8
Ammonium hydroxide (reserved)					
Barium carbonate (reserved)					
Borax, by ore mining and by Trona process	NB	NB	NB	T9	T9
Boric acid, from ore mined borax	T2	T4	T6	T8	T8
Boric acid, from Trona process borax	NB	NB	NB	T9	T9
Bromine, brine mining and Trona process	NB	NB	NB	T9	T9
Calcium carbide, in uncovered furnaces	N	N	N	III	I
Calcium carbonate, milk of lime process	T2	T4	T6	NL	NL
Calcium carbonate, recovery (1)	T2	T4	T6	NL	NL
Calcium chloride, brine extraction process	T2	N	N	III	I
Calcium hydroxide, lime slaking process	N	N	N	NL	NL
Calcium oxide and hydroxide	Nx1	Nx2	Nx2	III	I
Carbon dioxide (reserved)					
Carbon monoxide (2), by reforming process	T2	T4	T6	T8	T8
Chlorine (3), diaphragm cell	T2	Nx2	T6	III	I
Chlorine (3), Mercury cell	T2	Nx2	T6	III	I
Chrome pigments	T3	T5	T7	T8	T8
Chromic acid (4)	Nx	Nx	Nx	T9	T9
Copper sulfate, from pure materials	T2	T4	T6	T8	T8
Copper sulfate, from impure materials	T3	T5	T7	T8	T8
Cuprous oxide (reserved)					
Ferric chloride, from pickle liquor	N	N	N	T9	T9
Ferrous sulfate (reserved)					
Fluorine, by liquid HF electrolysis	N	N	N	T9	T9
Hydrochloric acid, by direct reaction	N	N	N	III	I
Hydrofluoric acid	Nx1	Nx2	Nx2	III	I
Hydrogen, as refinery by-product	Nx	Nx	Nx	T9	T9
Hydrogen cyanide, by-product (5)	Nx	Nx	Nx	T9	T9
Hydrogen cyanide, by Andrussow process	T3	T5	T7	T8	T8
Hydrogen peroxide, electrolytic	T2	Nx2	Nx2	III	I
Hydrogen peroxide, by oxidation (6)	T2	N	N	III	I
Iodine	N	N	N	NL	NL
Lead monoxide	N	N	N	T8	T8
Lithium carbonate, Trona process	NB	NB	NB	NL	NL
Lithium carbonate, from spodumene ore	T2	T4	T6	NL	NL
Manganese sulfate (reserved)					
Nickel sulfate, from pure raw materials	N	N	N	T9	T9
Nickel sulfate, from impure raw materials	T2	T4	T6	T8	T8
Nitric acid, up to 68 percent	N	N	N	III	I
Nitric acid, strong (reserved)					
Oxygen and nitrogen, by air liquification	T2	T4	T6	T9	T9
Potassium, metal	N	N	N	III	I
Potassium chloride, by Trona and mining	NB	NB	NB	NL	NL
Potassium dichromate	N	N	N	III	I
Potassium iodide	T3	T5	T7	T8	T8
Potassium permanganate (reserved)					
Potassium sulfate	Nx1	Nx2	Nx2	III	I
Silver nitrate	T2	T4	T6	T8	T8
Sodium, metal, Downs cell	T2	Nx2	Nx2	III	I
Sodium bicarbonate	N	N	N	III	I
Sodium bisulfite (reserved)					

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Sodium carbonate	T2	T4	N	III	I
Sodium chloride, brine mining process	T2	N	N	III	I
Sodium chloride, solar evaporation	NB	NB	NB	III	I
Sodium dichromate and by-product sulfate	T2	Nx2	T6	III	I
Sodium fluoride (7)	N	N	N	T9	T9
Sodium hydrosulfide (reserved)					
Sodium hydrosulfite (reserved)					
Sodium silicate	T2	Nx2	Nx2	III	I
Sodium silicofluoride	T2	T4	T6	T8	T8
Sodium sulfite (8)	T2	Nx2	N	III	I
Sodium thiosulfate (reserved)					
Stannic oxide (9)	N	N	N	NL	NL
Sulfur dioxide (reserved)					
Sulfuric acid (10)	N	N	N	III	I
Titanium dioxide, sulfate process	T2	T4	T6	III	I
Titanium dioxide, chloride process	T2	T4	T6	III	I
Zinc oxide (reserved)					
Zinc sulfate	N	N	N	T9	T9

Footnotes: (1) from Solvay process wastes  
 (2) and by-product hydrogen  
 (3) and sodium or potassium hydroxide  
 (4) in facilities manufacturing sodium dichromate  
 (5) of acrylonitrile manufacture  
 (6) of alkyl hydroanthroquinone  
 (7) by the anhydrous neutralization process and the silicofluoride process  
 (8) by reacting sulfur dioxide with sodium carbonate  
 (9) by the reaction of tin with air or oxygen  
 (10) in single or double absorption plants

**Table 2**  
**BPT Effluent Limitations**

Product Subcategory	SS		Other Parameters		
	Ave	Max	Ave	Max	
Aluminum fluoride	0.34	0.68	0.17	0.34	Aluminum Fluoride
Ammonium chloride			0.34	0.68	Ammonia (as N)
			4.4	8.8	
Boric acid	0.07	0.14	0.0014	0.0028	Arsenic
Calcium carbonate (a)	0.28	0.56			
	(b)	0.58	1.16		
Calcium chloride	0.0082	0.016			
Carbon monoxide	0.06	0.12	0.25	0.50	COD
Chlorine, diaphragm cell	0.32	0.64	0.0025	0.05	Lead
	Mercury cell	0.32	0.64	0.00014	0.00028
Copper sulfate (pure m)			0.0002	0.0006	Copper
Hydrogen peroxide electrolytic oxidation	0.0025	0.005	0.0002	0.0004	CN, A
	0.4	0.8	0.22	0.44	TOC
Lithium carbonate	0.9	2.7			
Nickel sulfate	0.032	0.096	0.002	0.004	Nickel
Oxygen and nitrogen			0.001	0.002	Oil & grease
Silver nitrate	0.02	0.06	0.003	0.009	Silver
Sodium, metal	0.23	0.46			
Sodium carbonate	0.17	0.34			
Sodium chloride (brine)	0.17	0.34			
Sodium dichromate	0.22	0.44	0.0005	0.001	Cr +6
			0.0044	0.0088	Cr T
Sodium silicate	0.005	0.01			
Sodium silicofluoride	0.3	0.6	0.25	0.50	Fluoride
Sodium sulfite	0.016	0.032	1.7	3.4	COD
Titanium dioxide chloride process	2.3	4.6	0.36	0.72	Iron
sulfate process	10.5	21.0	0.84	1.7	Iron

**Note:** For the above subcategories, the pH of all discharges shall be within the range of 6.0-9.0  
 Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

Table 3  
BPT Effluent Limitations

Parameter	Chrome Pigments		Copper Sulfate (by recovery)		Hydrogen Cyanide Andrussov		Potassium Iodide	
	Ave	Max	Ave	Max	Ave	Max	Ave	Max
Suspended solids	1.7	5.1	0.23	0.69	1.2	2.4	0.03	0.09
Ammonia (as N)					0.18	0.36		
Barium							0.003	0.009
BOD <sub>5</sub>					1.8	3.6		
Chromium, +6	0.0034	0.010						
Chromium T	0.034	0.010						
Copper			0.001	0.003				
Cyanide, A	0.0034	0.010			0.0025	0.005		
Cyanide, T	0.034	0.10			0.025	0.05		
Iron	0.27	0.72					0.005	0.015
Lead	0.14	0.42						
Nickel			0.002	0.006				
Selenium			0.0005	0.0015				
Sulfide							0.005	0.015
Zinc A	0.27	0.72						

Note: For the above subcategories the pH of all discharges shall be within the range of 6.0-9.0.

Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

Table 4  
BAT Effluent Limitations

Product Subcategory	Suspended Solids		Other Parameters		
	Ave	Max	Ave	Max	
Aluminum fluoride	0.026	0.052	0.017	0.034	Aluminum Fluoride
Boric acid	0.028	0.056	0.0014	0.0028	Arsenic
Calcium carbonate (a)	0.11	0.22			
(b)	0.23	0.46			
Carbon monoxide	0.017	0.034	0.065	0.13	COD
Copper sulfate (pure m)			0.0002	0.0006	Copper
Lithium carbonate	0.36	1.1			
Nickel sulfate	0.012	0.036	0.002	0.006	Nickel
Oxygen and nitrogen			0.001	0.002	Oil & grease
Silver nitrate	0.023	0.069	0.0015	0.0045	Silver
Sodium carbonate	0.10	0.20			
Sodium silicofluoride	0.19	0.38	0.25	0.50	Fluoride
Titanium dioxide					
chloride process	1.3	2.6	0.18	0.36	Iron
sulfate process	5.3	10.6	0.42	0.84	Iron

Note: For the above subcategories the pH of all discharges shall be within the range of 6.0-9.0.

Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

Table 5  
BAT Effluent Limitations

Parameter	Chrome Pigments		Copper Sulfate (by recovery)		Hydrogen Cyanide Andrussov		Potassium Iodide	
	Ave	Max	Ave	Max	Ave	Max	Ave	Max
Suspended solids	0.33	0.99	0.0046	0.034	0.045	0.09	0.014	0.042
Ammonia (as N)					0.016	0.032		
Barium							0.0023	0.0069
BOD <sub>5</sub>					0.096	0.19		
Chromium, +6	0.0017	0.0051						
Chromium, T	.017	0.051						
Copper			0.00046	0.0014				
Cyanide, A	0.0017	0.0051			0.00023	0.00046		
Cyanide T	0.017	0.051			0.0023	0.0046		
Iron	0.067	0.20					0.0036	0.011
Lead	0.033	0.099						
Nickel			0.00046	0.0014				
Selenium			0.0005	0.0015				

Sulfide			0.0036	0.011
Zinc A	0.067	0.20		

**Note:** For the above subcategories the pH of all discharges shall be within the range of 6.0-9.0.

Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

**Table 6**  
**Standards of Performance Effluent Limitations**

Product Subcategory	Suspended Solids		Other Parameters		
	Ave	Max	Ave	Max	
Aluminum fluoride	0.26	0.052	0.017	0.034	Aluminum
			0.034	0.068	Fluoride
Boric acid	0.028	0.056	0.0014	0.0028	Arsenic
Calcium carbonate (a)	0.11	0.22			
(b)	0.23	0.46			
Carbon monoxide	0.017	0.034	0.065	0.13	COD
Chlorine, diaphragm cell	0.32	0.64	0.00007	0.00014	Mercury
Mercury cell	0.32	0.64	0.00004	0.00008	Lead
Copper sulfate (pure m)			0.0002	0.0006	Copper
Lithium carbonate	0.36	1.1			
Nickel sulfate	0.012	0.036	0.002	0.006	Nickel
Oxygen and nitrogen			0.001	0.002	Oil & Grease
Silver nitrate	0.023	0.069	0.0015	0.0045	Silver
Sodium dichromate	0.15	0.30	0.0005	0.001	Cr +6
			0.0044	0.088	Cr T
Sodium silicofluoride	0.19	0.38	0.25	0.50	Fluoride
Titanium dioxide					
chloride process	1.3	2.6	0.18	0.36	Iron
sulfate process	5.3	10.6	0.42	0.84	Iron

**Note:** For the above subcategories the pH of all discharges shall be within the range of 6.0-9.0.

Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

**Table 7**  
**Standards of Performance Effluent Limitations**

Parameter	Chrome Pigments		Copper Sulfate (by recovery)		Hydrogen Cyanide Andrussov		Potassium Iodide	
	Ave	Max	Ave	Max	Ave	Max	Ave	Max
Suspended solids	0.33	0.99	0.0046	0.034	0.045	0.09	0.014	0.042
Ammonia (as N)					0.016	0.032		
Barium							0.0023	0.0069
BOD <sub>5</sub>					0.096	0.19		
Chromium, +6	0.0017	0.0051						
Chromium, T	0.017	0.051						
Copper			0.00046	0.0014				
Cyanide, A	0.0017	0.0051			0.00023	0.00046		
Cyanide T	0.017	0.051			0.0023	0.0046		
Iron	0.067	0.20					0.0036	0.0069
Lead	0.033	0.099						
Nickel			0.00046	0.0014				
Selenium			0.00023	0.00069				
Sulfide							0.0036	0.0069
Zinc A	0.067	0.20						

**Note:** For the above subcategories the pH of all discharges shall be within the range of 6.0-9.0.

Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

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**Table 8**  
**Pretreatment Standards For**  
**Discharges to Publicly Owned Treatment Works**

Subcategory	Parameter	For New Sources		For Existing Sources	
		Average	Maximum	Average	Maximum
Aluminum fluoride	Aluminum	0.017	0.034	0.17	0.34
	Fluoride	0.034	0.068	0.34	0.68
Ammonium chloride gas process	Ammonia (as N)	0.5	1.0	0.5	1.0
	recovery process	Ammonia (as N)		4.4	8.8
Boric acid, ore	Arsenic	0.0014	0.0028	0.0014	0.0028
Carbon monoxide	COD	0.125	0.25	0.25	0.5
Copper sulfate (pure materials) (impure materials)	Copper	0.0002	0.0006	0.0002	0.0006
	Copper	0.00046	0.0014	0.00046	0.0014
	Nickel	0.000461	0.0014	0.00046	0.0014
	Selenium	0.00023	0.00069	0.00023	0.00069
	Susp. Solids			0.0046	0.014
Hydrogen Cyanide (Andrussow)	Cyanide A	0.00023	0.00046	0.0025	0.005
	Cyanide T	0.00023	0.0046	0.0025	0.05
	Ammonia (as N)	0.016	0.032	0.18	0.36
	Chromium +6	0.0017	0.0051	0.0034	0.01
Chrome Pigments	Chromium T	0.017	0.051	0.034	0.1
	Cyanide A	0.0017	0.0051	0.0034	0.01
	Cyanide T	0.017	0.051	0.034	0.1
	Iron	0.067	0.2	0.27	0.72
	Lead	0.033	0.099	0.14	0.42
	Zinc A	0.067	0.2	0.27	0.72
	Lead	0.015	0.03	0.015	0.03
Lead monoxide	Lead	0.015	0.03	0.015	0.03
Nickel sulfate (impure)	Nickel	0.002	0.006	0.002	0.006
	Barium	0.0023	0.011	0.003	0.009
Potassium iodide	Iron	0.0036	0.0069	0.005	0.015
	Sulfide	0.0036	0.0069	0.005	0.015
	Silver	0.0015	0.0045	0.003	0.009
Silver nitrate	Silver	0.0015	0.0045	0.003	0.009
Sodium silicofluoride	Fluoride	0.25	0.5	0.25	0.5

Note: Limitations of this table are in lbs/1,000 lbs or kg/1,000 kg of product.

**Table 9**  
**Pretreatment Standards For**  
**Discharges to Publicly Owned Treatment Works**

Subcategory	Parameter	For New	For Existing
		Sources Max. mg/1	Sources Max. mg/1
Borax	Boron	1	1
	Arsenic	1	1
Boric acid, Trona	Boron	1	1
	Arsenic	0.5	0.5
Bromine	Bromine	0.1	0.1
Chromic acid	Chromium T	0.5	0.5
Ferric chloride	Iron	4	4
Fluorine	Fluoride	20	20
Hydrogen	Oil & grease	100	100
Hydrogen Cyanide (by-product)	Cyanide A	0.05	0.05
	Cyanide T	0.5	0.5
	Ammonia (as N)	30	
Nickel sulfate (pure)	Nickel	2	2
Oxygen and Nitrogen	Oil & grease	100	100
Sodium fluoride	Fluoride	20	20
Zinc sulfate	Cadmium	1	1
	Lead	1	1
	Zinc	1	1