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STATE OF WISCONSIN)
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DEPARTMENT OF INDUSTRY,)
LABOR AND HUMAN RELATIONS)

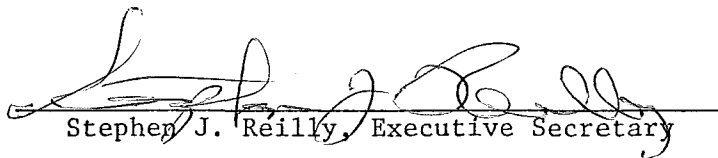
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TO ALL TO WHOM THESE PRESENTS SHALL COME, GREETINGS:

I, Stephen J. Reilly, Executive Secretary of the Department of Industry, Labor and Human Relations, and custodian of the official records of said department, do hereby certify that the attached rules to Wisconsin Administrative Code chapter Ind 69--Fee Schedule, were adopted by the Department of Industry, Labor and Human Relations on February 9, 1977.

I further certify that said copy has been compared by me with the original on file in this department and that the same is a true copy thereof and the whole of such original.

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed the official seal of the Department at the Capitol, in the City of Madison, this 9 day of February, A.D., 1976.


Stephen J. Reilly, Executive Secretary

ORDER OF

DEPARTMENT OF INDUSTRY, LABOR AND HUMAN RELATIONS

Pursuant to authority vested in the Department of Industry, Labor and Human Relations by sections 101.01 to 101.20, Wis. Stats., the Department of Industry, Labor and Human Relations hereby repeals and recreates and adopts rules of Wis. Adm. Code chapter Ind 69--Fee Schedule.

The rules attached hereto shall become effective on the first day of the month following publication in the Wisconsin Administrative Register as provided in section 227.026, Wis. Stats.

Section Ind 69.13 to be repealed and recreated to read:

Ind 69.13 WELDER QUALIFICATIONS. All structural welding work shall be done by certified welders.

(1) Operator qualification test. The required qualification test shall be conducted under the supervision of an approved testing laboratory. The weld test report shall be submitted to the department for evaluation. Test specimens shall be submitted when requested by the department.

(a) The manual welders shall be tested and qualified in accordance with AWS D 1.1, section 5, part III.

(b) The manual tackers shall be tested and qualified in accordance with AWS D 1.1, section 5, part V.

(c) The welding machine operators shall be tested and qualified in accordance with AWS D 1.1, section 5, part IV.

Note: See Wis. Adm. Building and Heating, Ventilating and Air Conditioning Code, section Ind 51.27 (6), for adoption by reference of the Structural Welding Code, AWS D 1.1.

(2) Certificate fees. Persons eligible to be certified as a structural welder shall submit with the proper form a fee of \$10.00.

(3) Operator certification. The department will issue to the welder or welding machine operator who has successfully passed the prescribed qualification tests, a certificate bearing his name, social security number, identifying mark, the process, the procedure specification number and other pertinent information from his qualification test. The certificate will remain in effect for 3 years provided the operator is continuously engaged in welding operations without an interruption of more than 3 consecutive months. If the interruption exceeds 3 consecutive months, the certificate shall automatically become void.

(a) Each manual welder and tacker or welding machine operator shall be retested every 3 years in accordance with Ind 69.13 (1).

(b) Each manual welder and tacker or welding machine operator certificate which has become void due to welding operation interruption exceeding 3 consecutive months or having exceeded the 3-year certificate time limit can be renewed only by retesting at an approved testing laboratory.

Virginia B. Hart

Virginia B. Hart, Chairman

John C. Zinos

John C. Zinos, Commissioner

William A. Johnson

William A. Johnson, Commissioner