



State of Wisconsin  
2003 - 2004 LEGISLATURE

LRBa2149/1  
MGD&CMH:kmg:rs

**ASSEMBLY AMENDMENT 1,  
TO 2003 ASSEMBLY BILL 652**

February 10, 2004 – Offered by Representative SUDER.

1           At the locations indicated, amend the bill as follows:

2           **1.** Page 2, line 1: before that line insert:

3           “**SECTION 1g.** 950.04 (1v) (dL) of the statutes is created to read:

4           950.04 (**1v**) (dL) To not be the subject of a law enforcement officer’s or district  
5 attorney’s order, request, or suggestion that he or she submit to a test using a lie  
6 detector, as defined in s. 111.37 (1) (b), if he or she claims to have been the victim of  
7 a sexual assault under s. 940.22 (2), 940.225, or 948.02 (1) or (2), except as permitted  
8 under s. 968.265.”.

9           **2.** Page 2, line 1: delete “**1**” and substitute “**1r**”.

10          **3.** Page 2, line 4: delete “or a district attorney”.

11          **4.** Page 2, line 6: delete “or district attorney”.

12          **5.** Page 2, line 9: after that line insert:

